

# Superconducting Fault Current Limiter

## 1. Motivation

## 2. Different types of fault current limiter

### 2.1 Resistive fault current limiter

### 2.2 Fault current limiter with Iron core and DC-premagnetisation

### 2.3 Other

## 3. Basics of design

## 4. Applications

### 4.1 Overview

### 4.2 Application in medium voltage level

### 4.3 Application in high voltage level

## 5. History

## 6. State of the Art and application examples

# „it is impossible to avoid short-circuits“



# Thermal stress due to short-circuit currents

Thermal energy at  
fault location

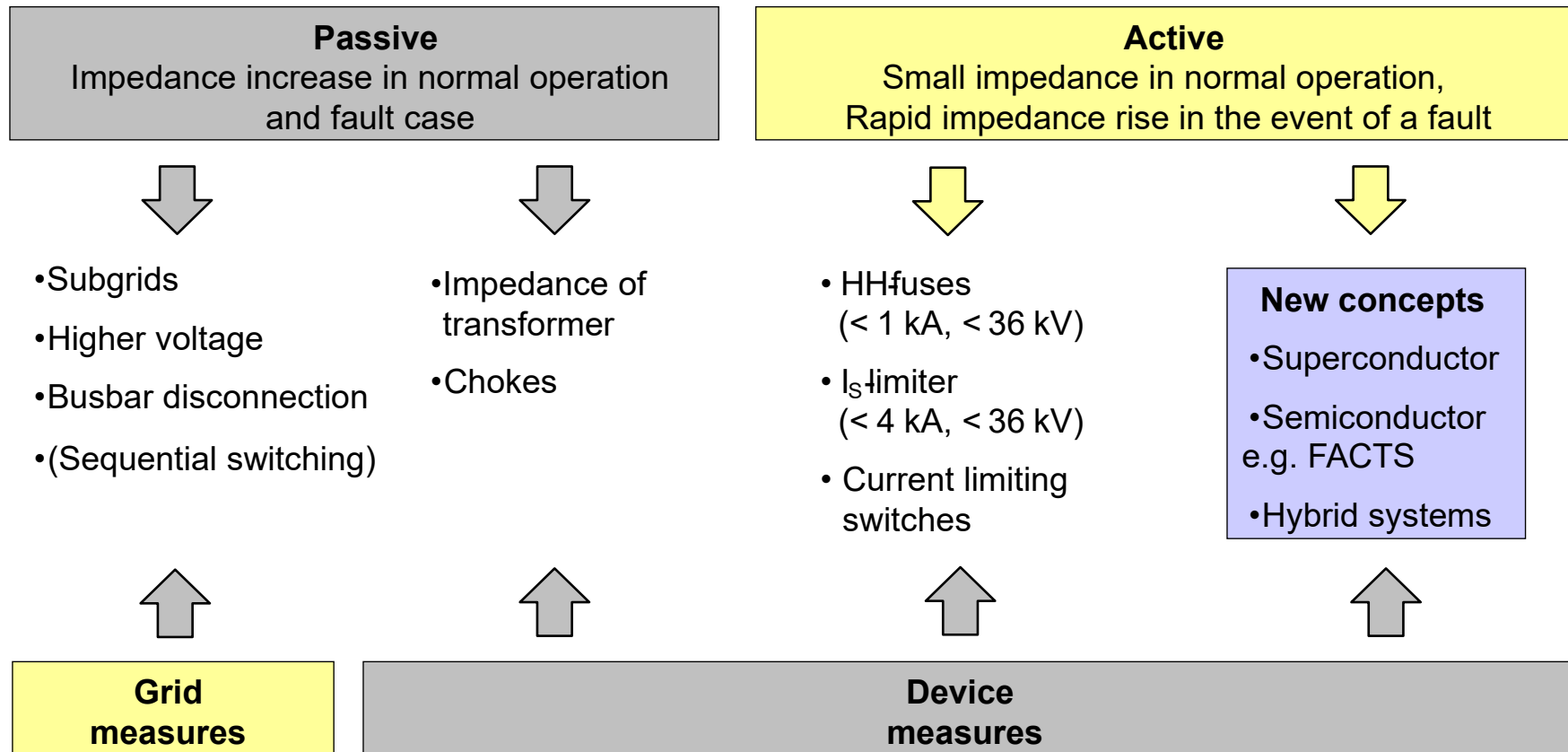
$$W_F = \int_0^{t_F} i \cdot v_F dt$$

$$v_F \approx \text{const.} \rightarrow W_F \propto i$$

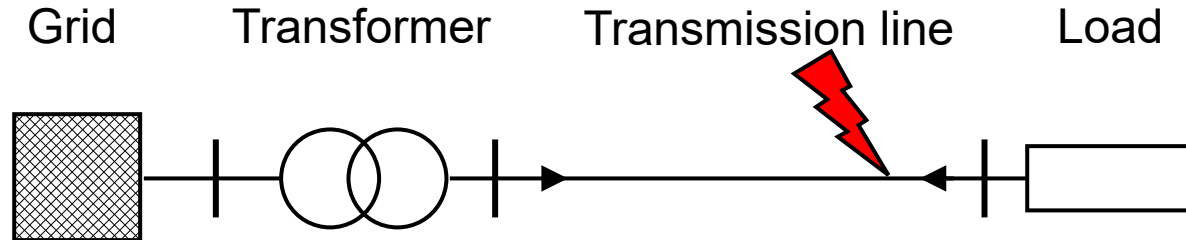


Source: Bonneville Power Administration, USA

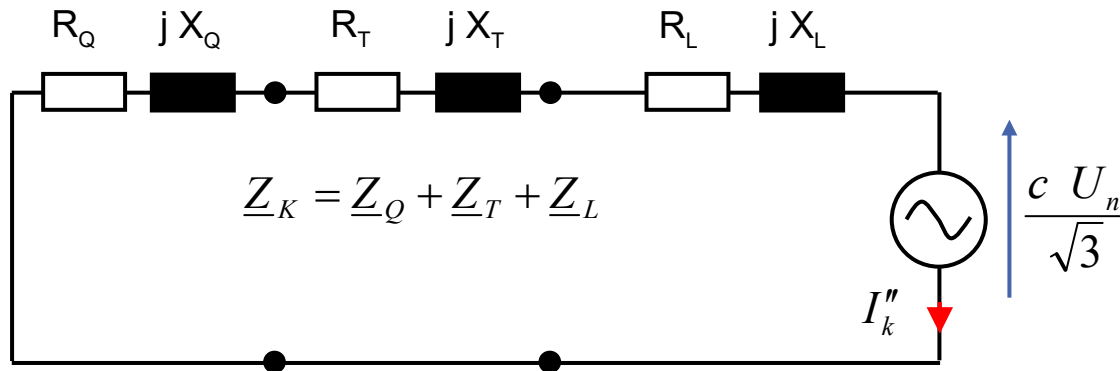
# Conventional methods for fault current limiting



# Short circuit current calculation



Electrical equivalent circuit (3-phase short circuit)



$c=1,1$  for high short circuit currents

$c=1$  for lower short circuit currents

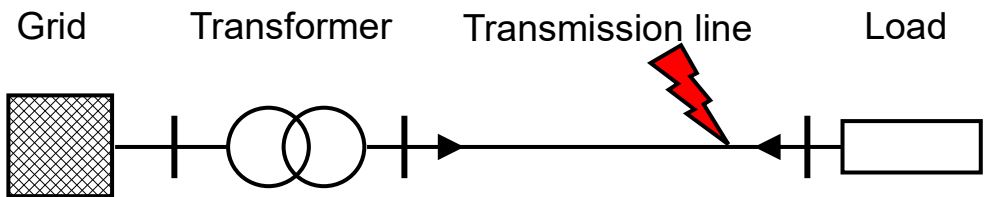
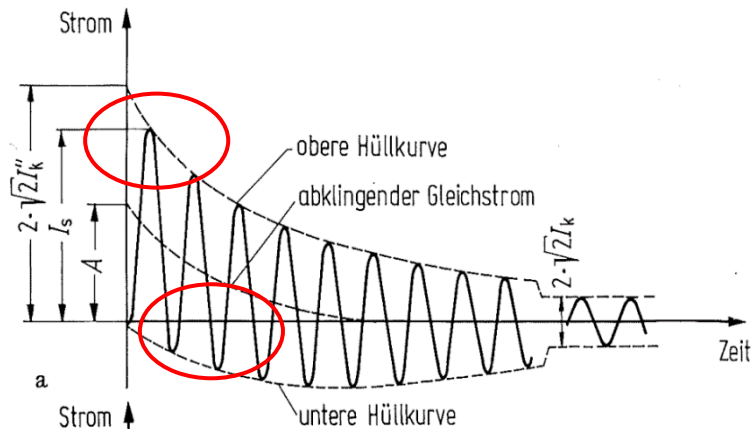
with and we get

Surge short-circuit current  $i_p \leq \sqrt{2} I_k$

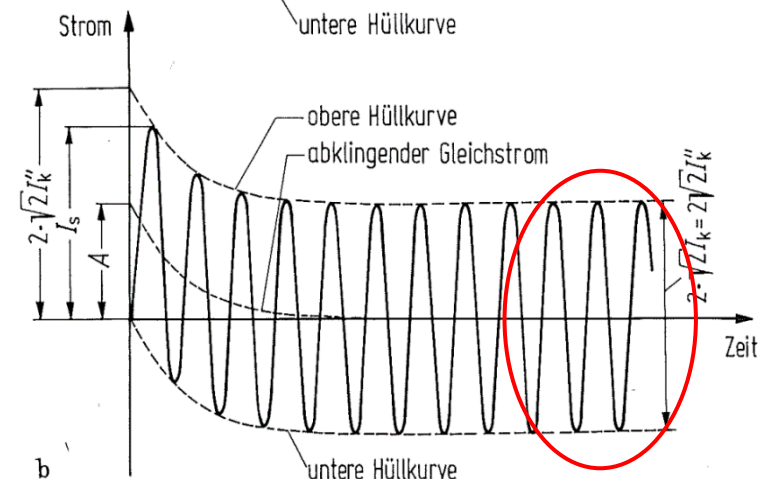
# Motivation

## Short circuit current calculation

Short circuit current calculation according to DIN EN 60909-0 (VDE 0102)



short-circuit near generator



short-circuit far from generator



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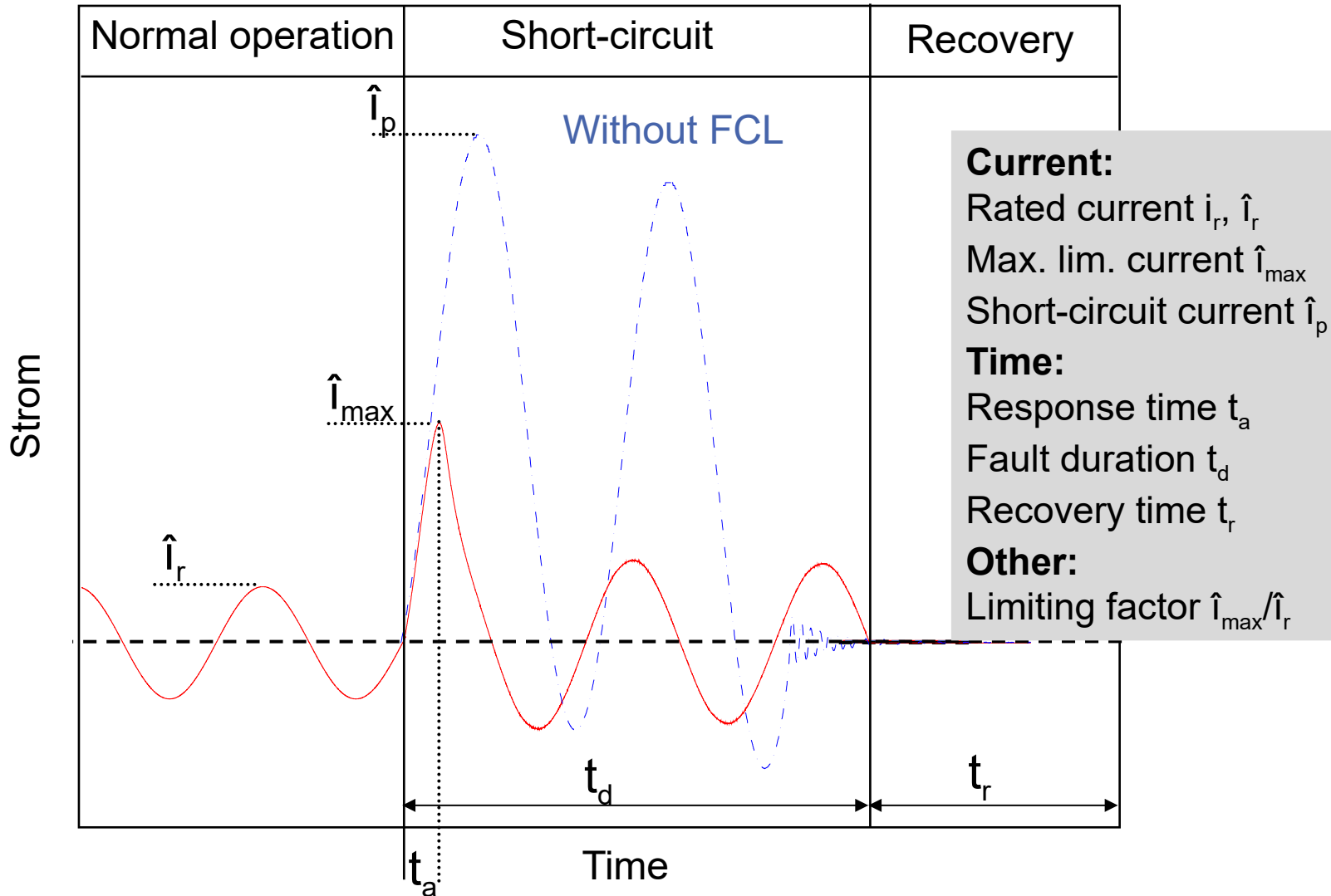
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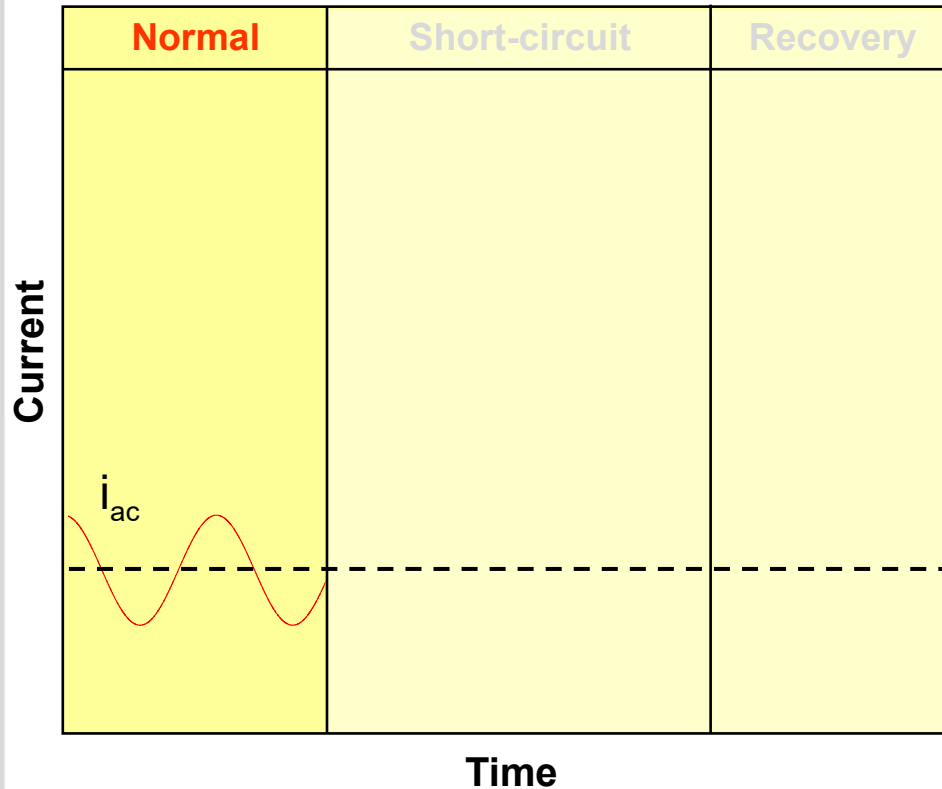
# Important parameters



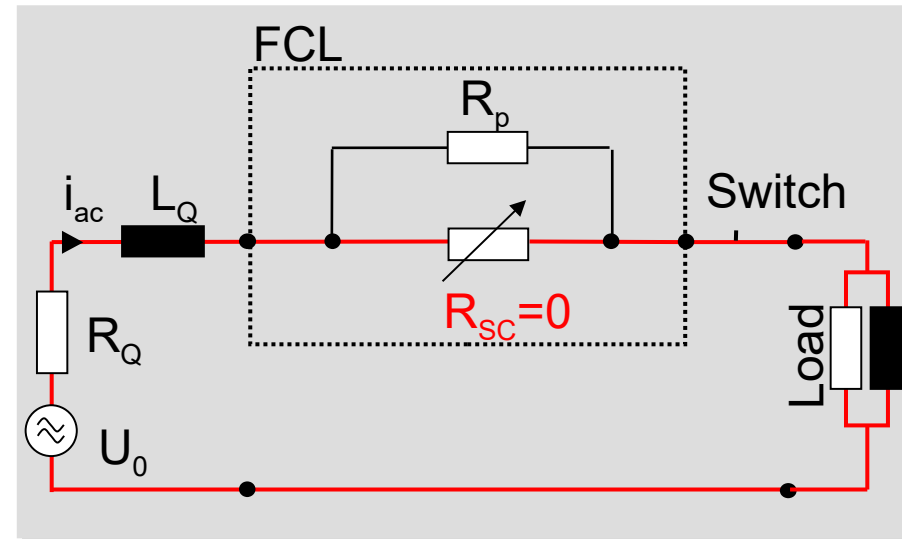


# Resistive Fault Current Limiter

## Operating behavior

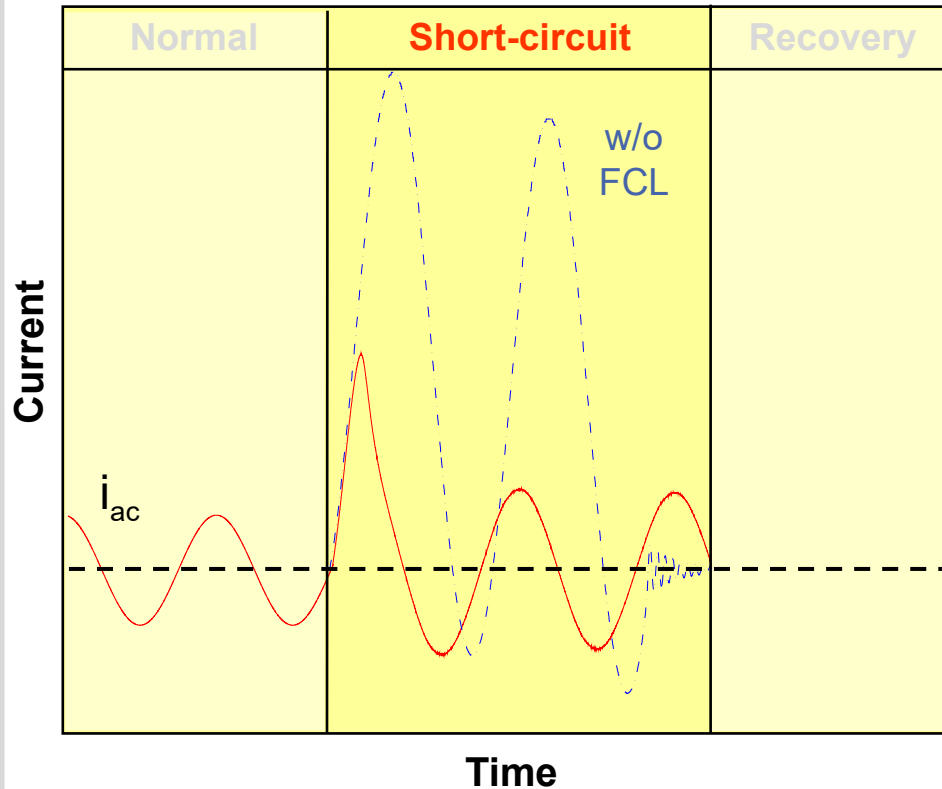


## Equivalent circuit

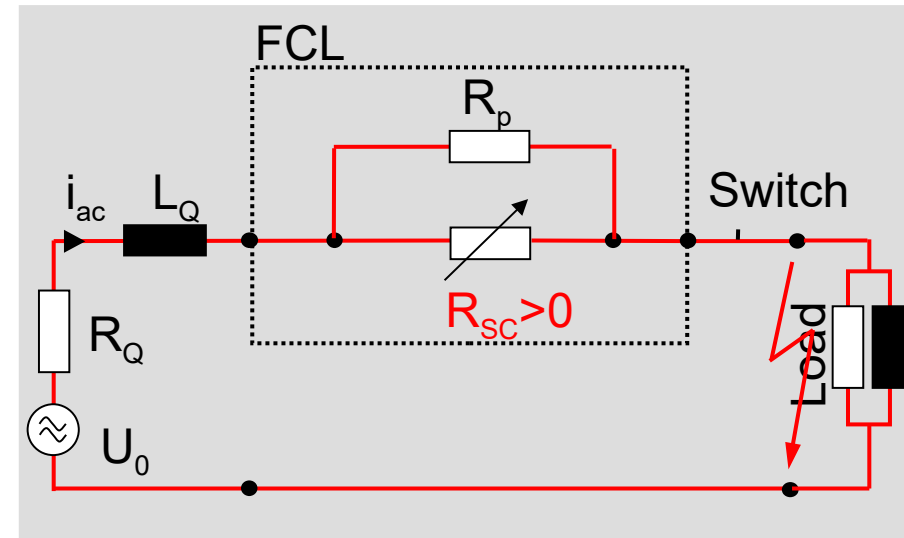


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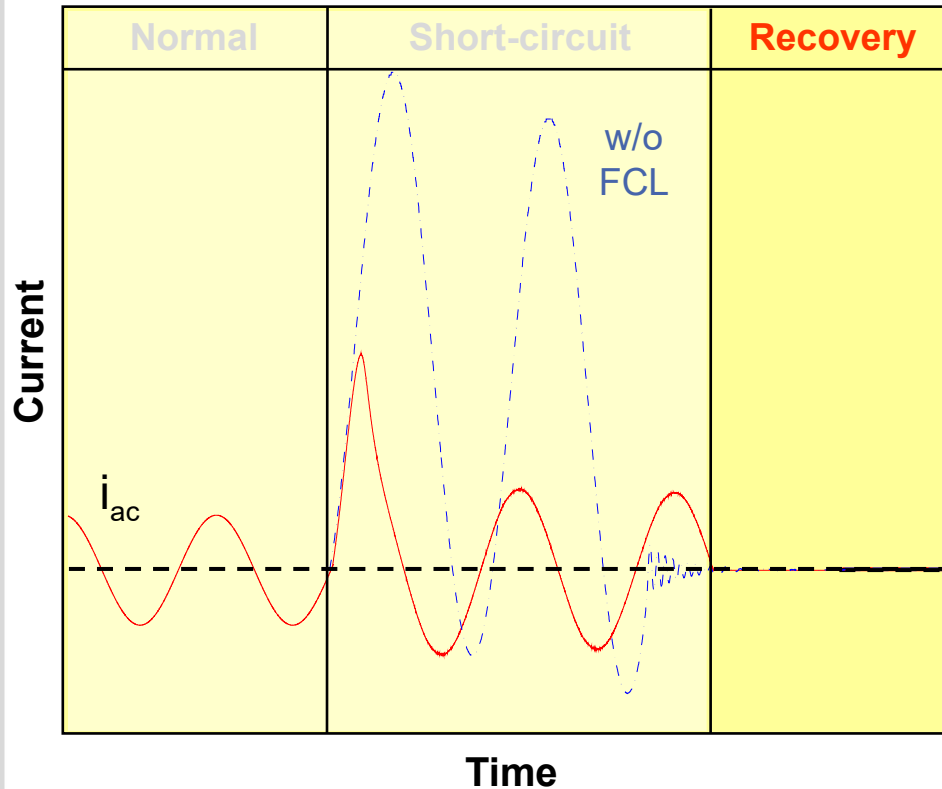


## Equivalent circuit

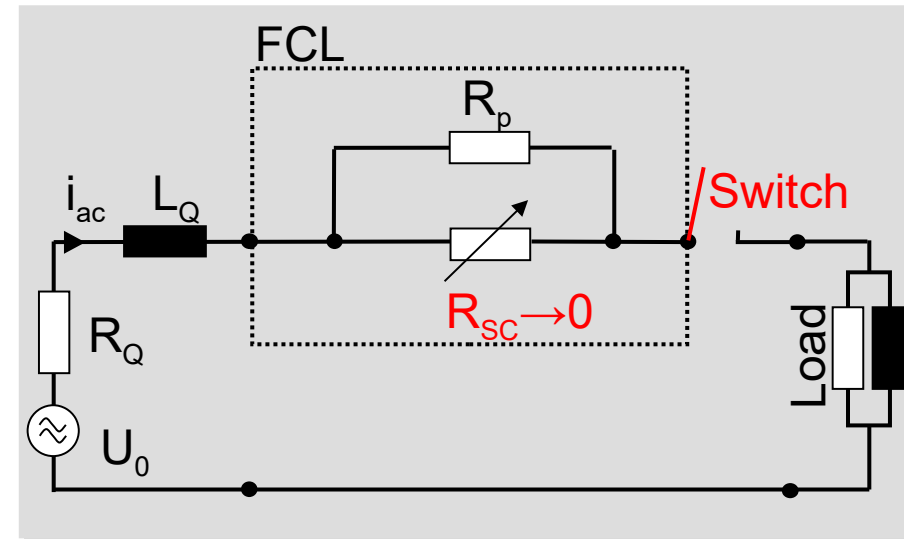


# Resistive Fault Current Limiter

## Operating behavior

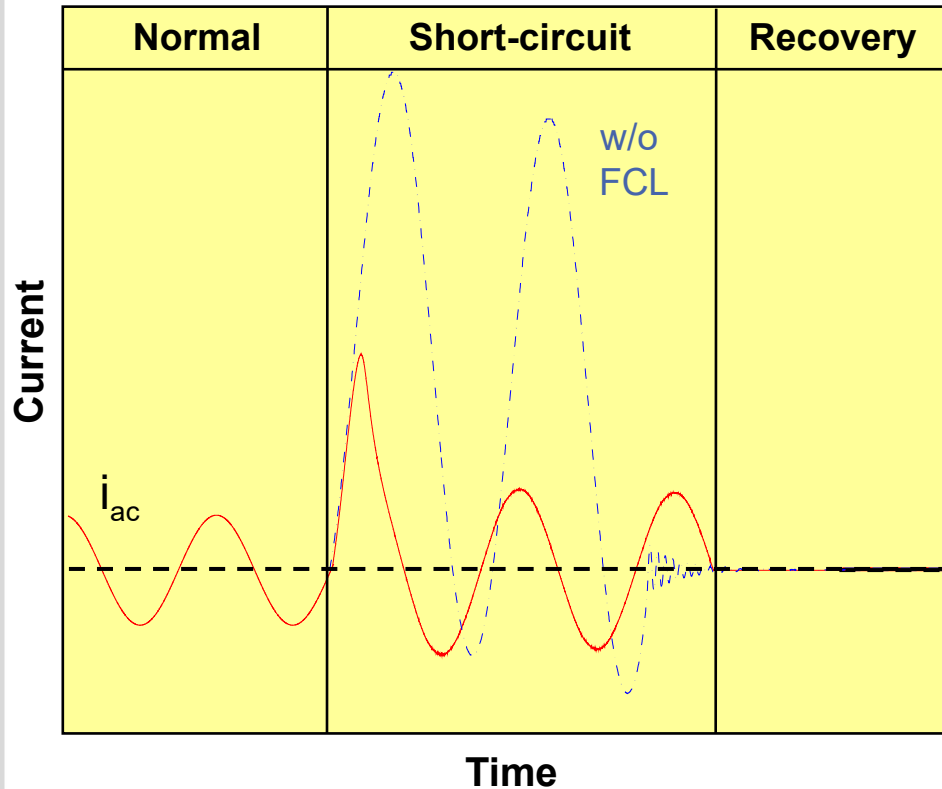


## Equivalent Circuit

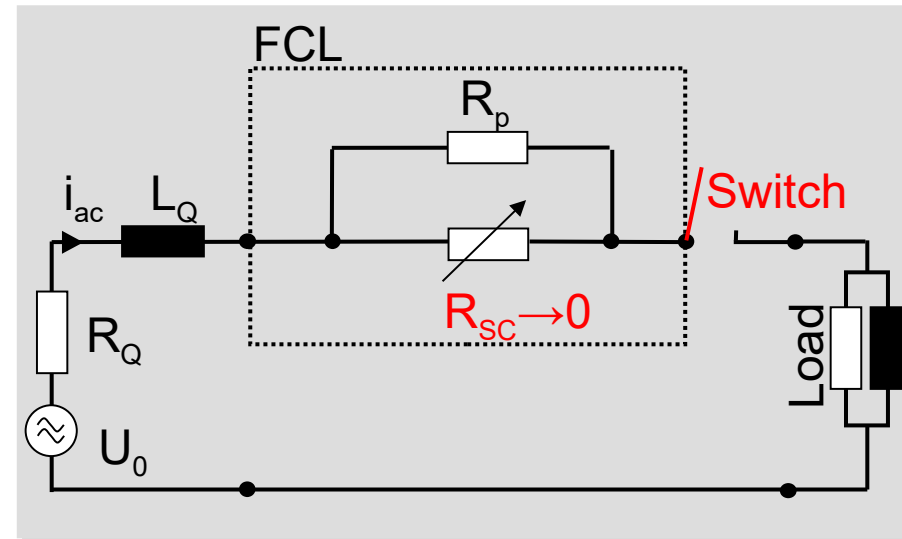


# Resistive Fault Current Limiter

## Operating behavior



## Equivalent circuit



## Properties

- + compact, light weight
- + intrinsically safe
- current leads to cryogenic temp

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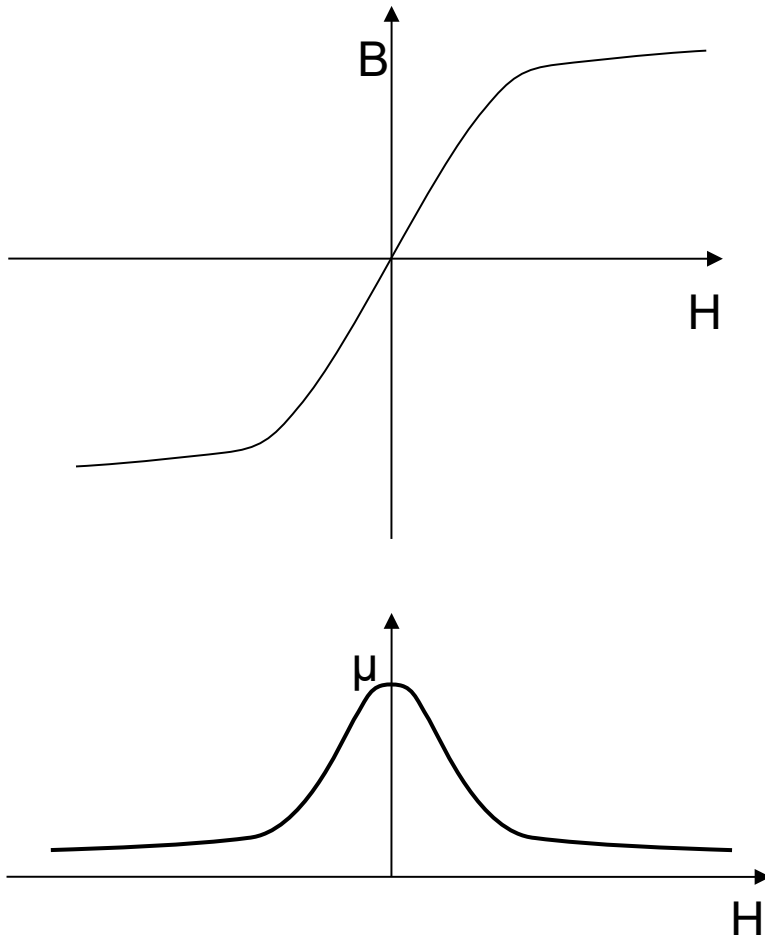
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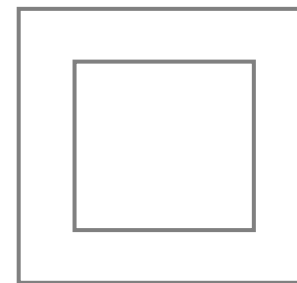
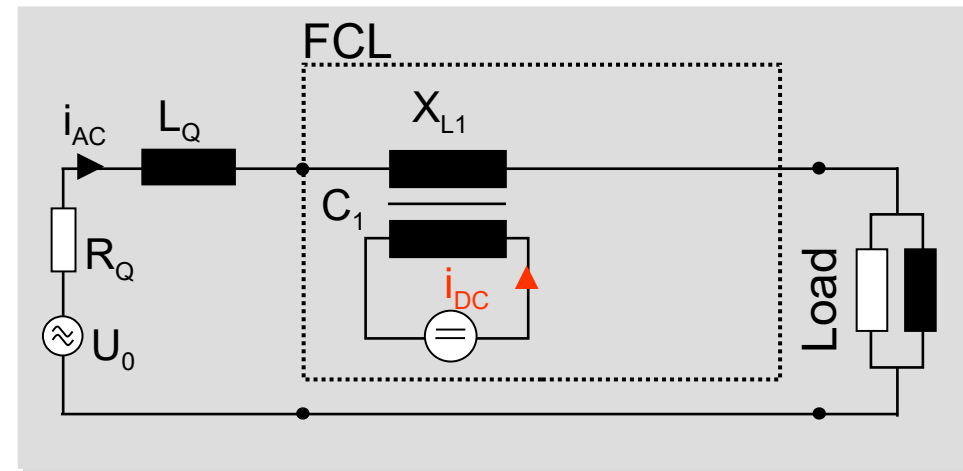
## 6. State of the Art and application examples

# Fault current limiter with Iron core and DC-premagnetisation

Operating behavior

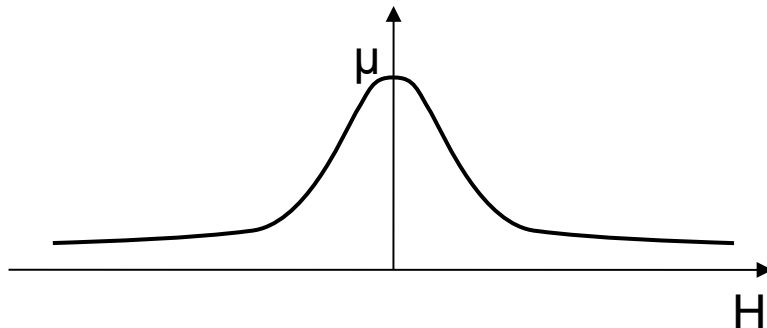
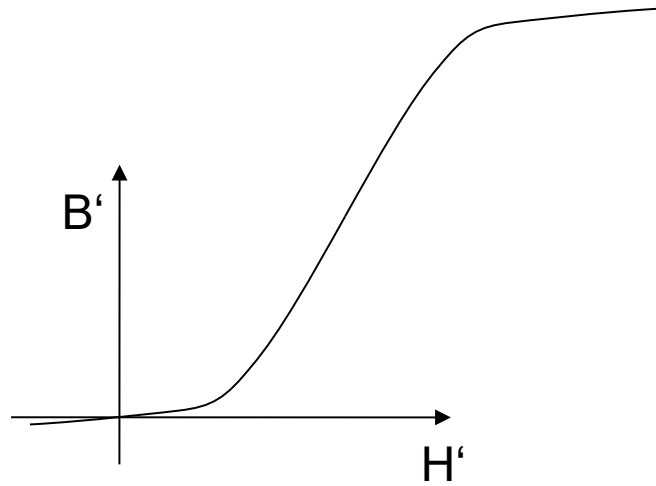


Equivalent circuit

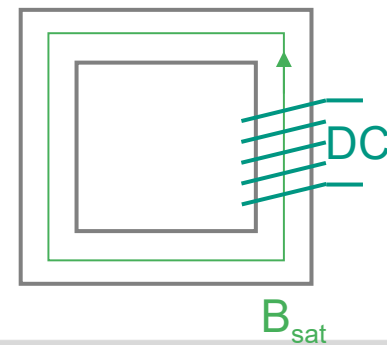
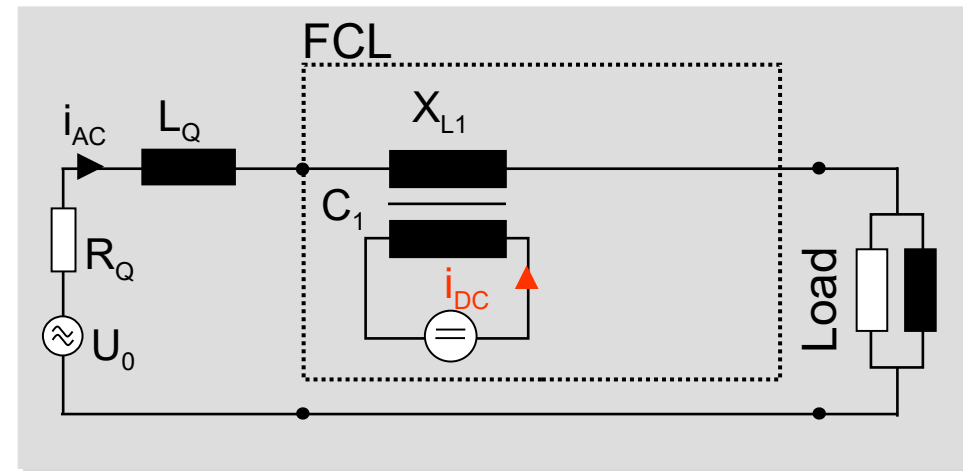


# Fault current limiter with Iron core and DC-premagnetisation

## Operating behavior



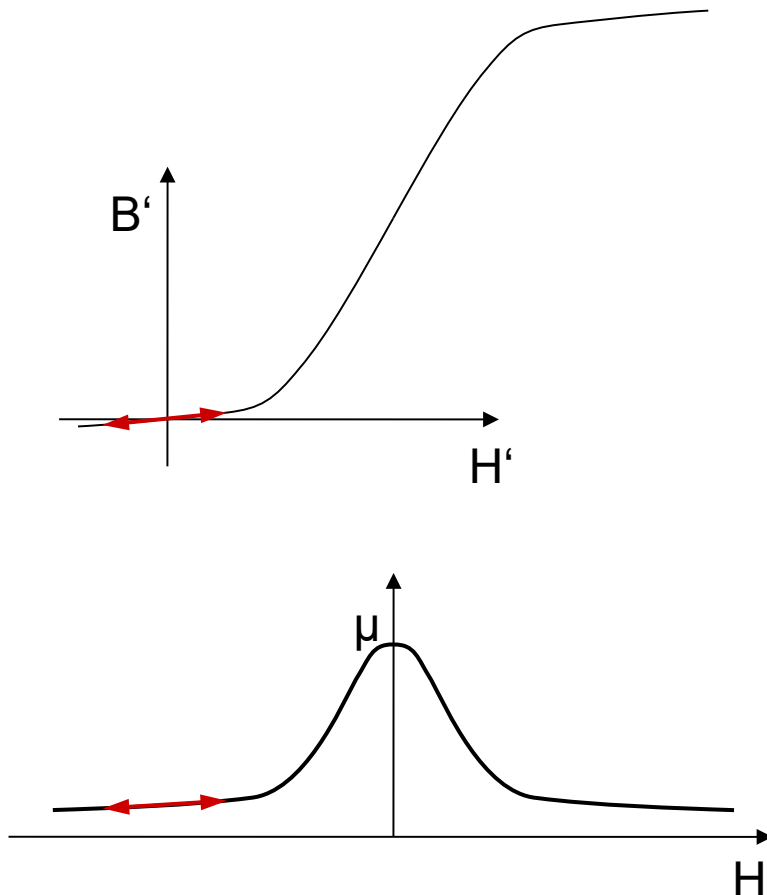
## Equivalent circuit



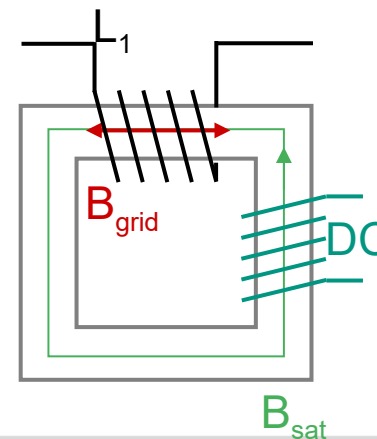
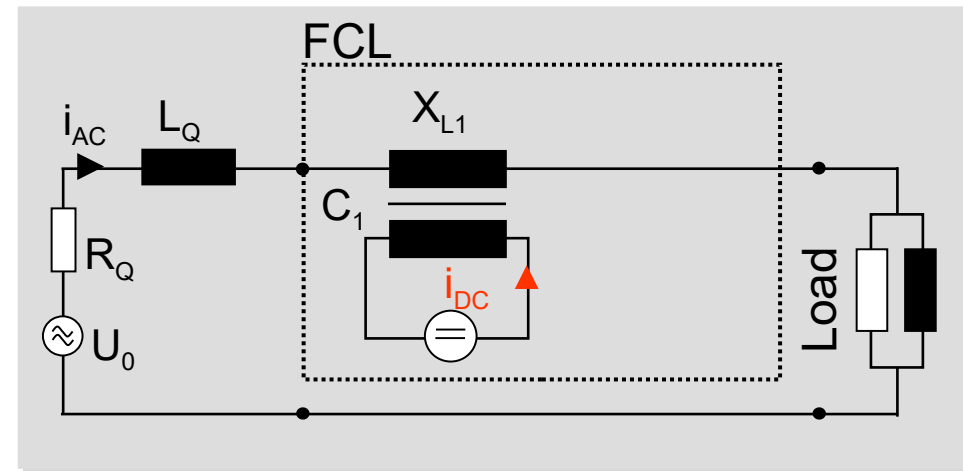


# Fault current limiter with Iron core and DC-premagnetisation

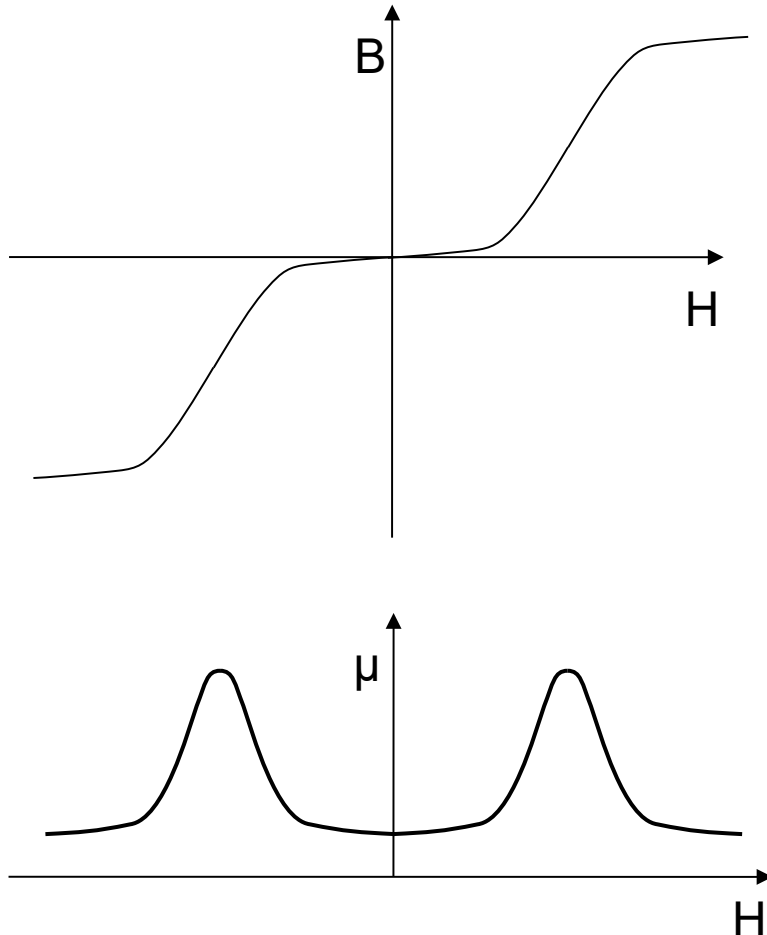
## Operating behavior



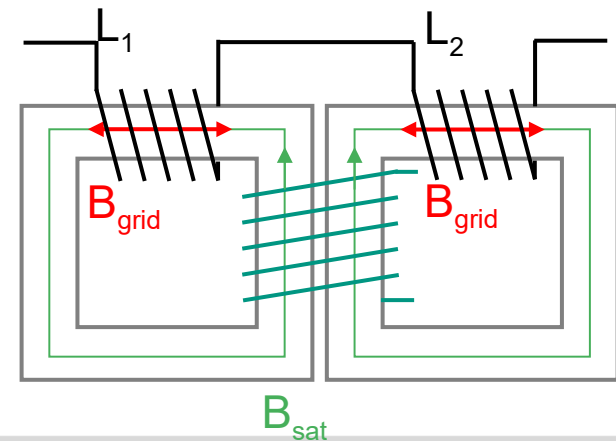
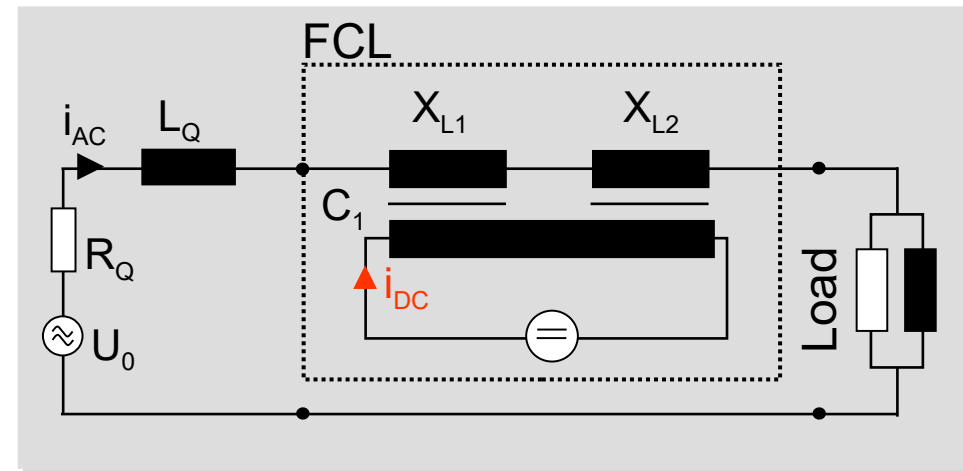
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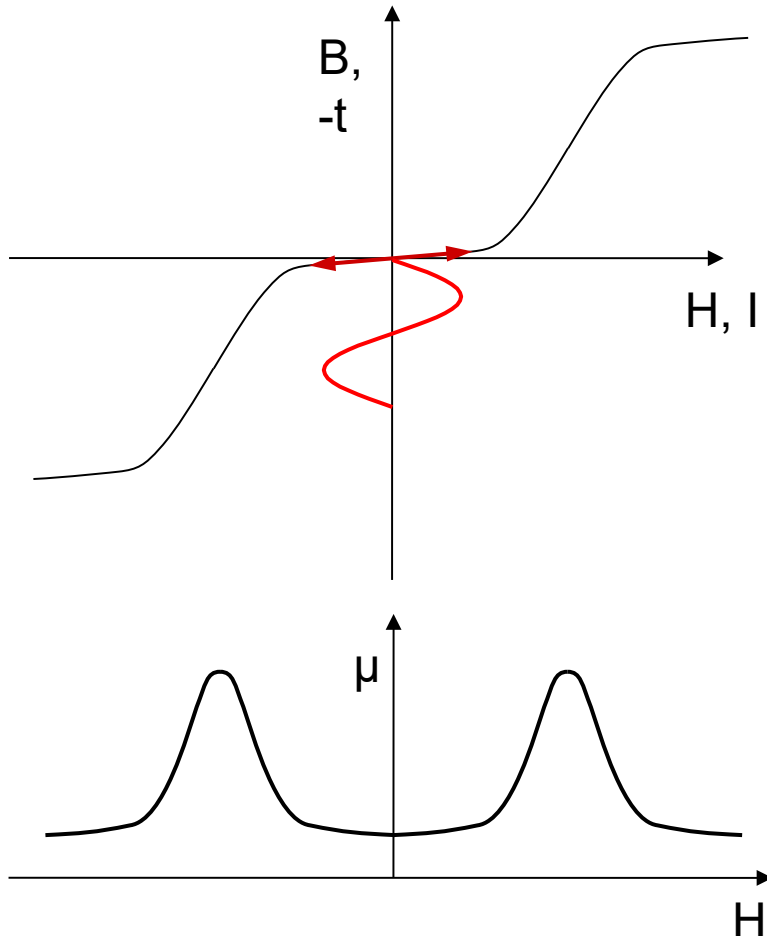
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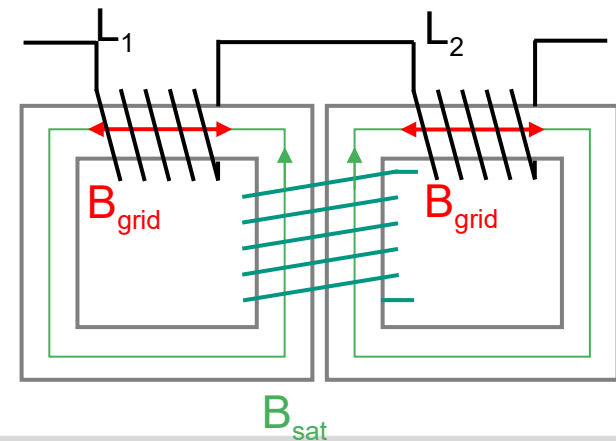
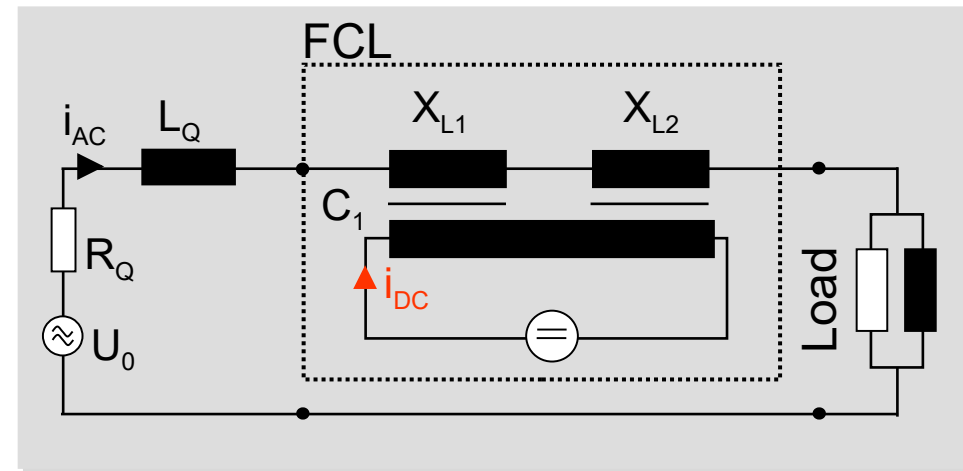
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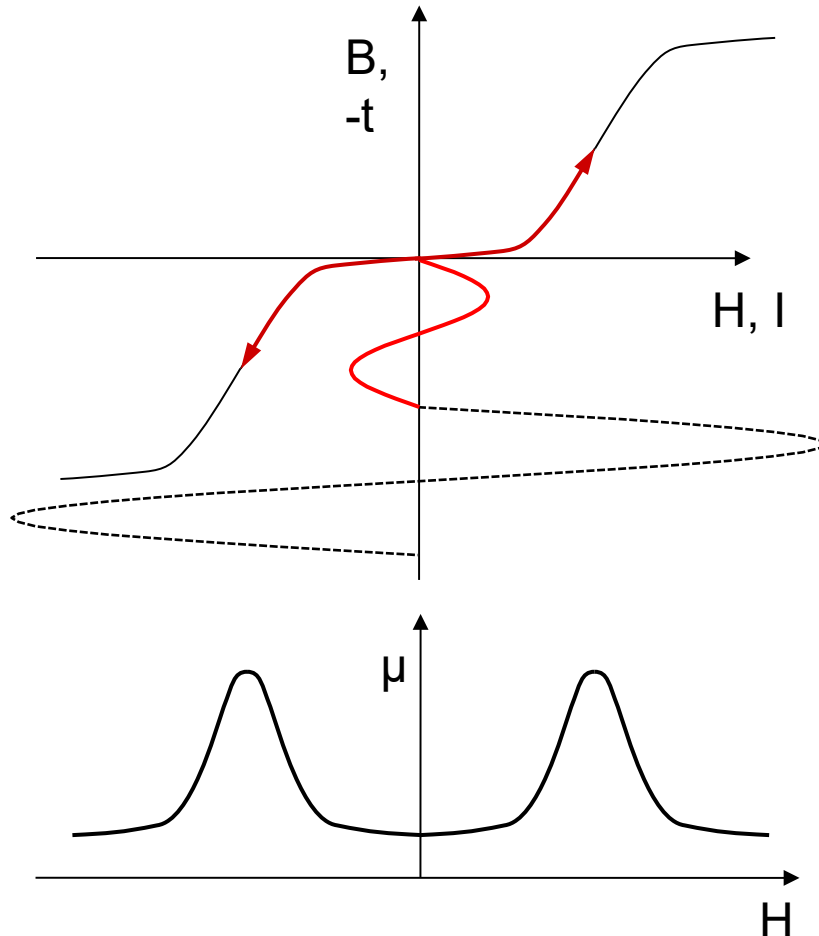
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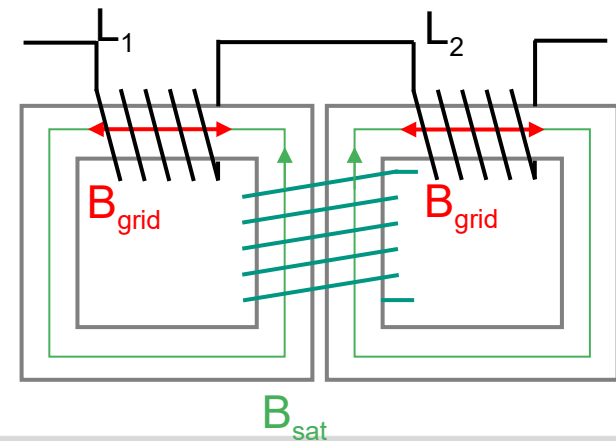
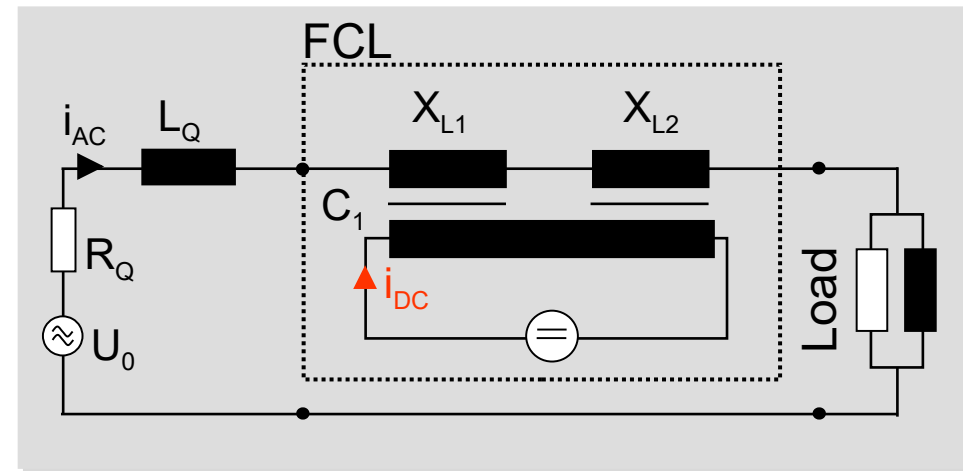
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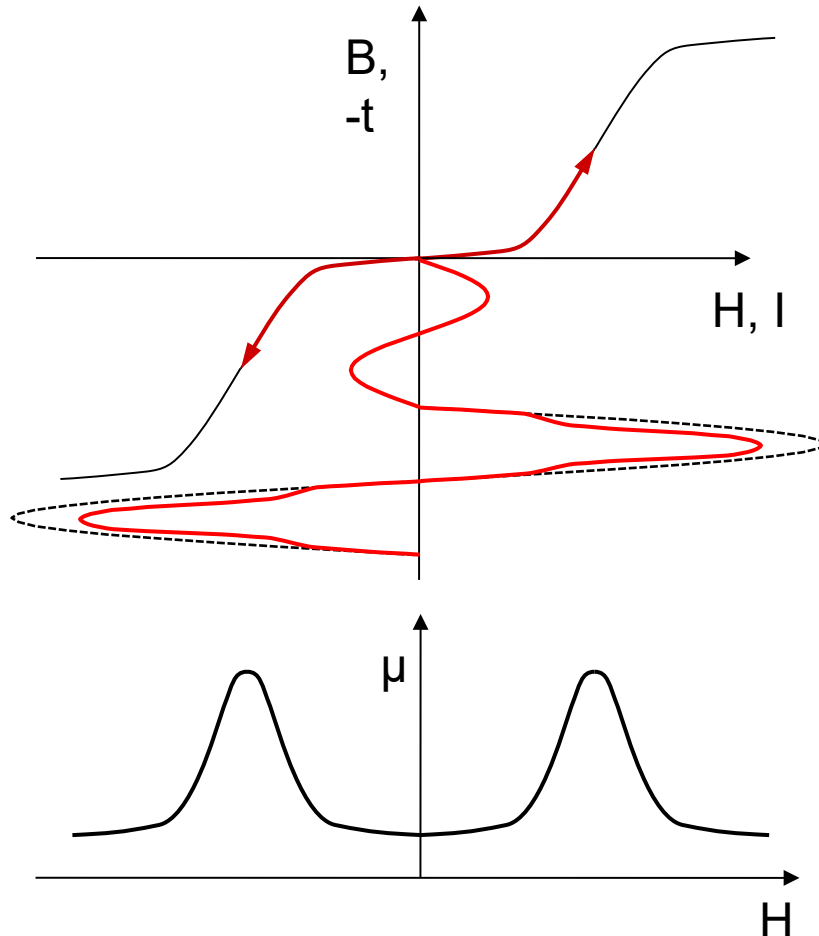
# Fault current limiter with Iron core and DC-premagnetisation



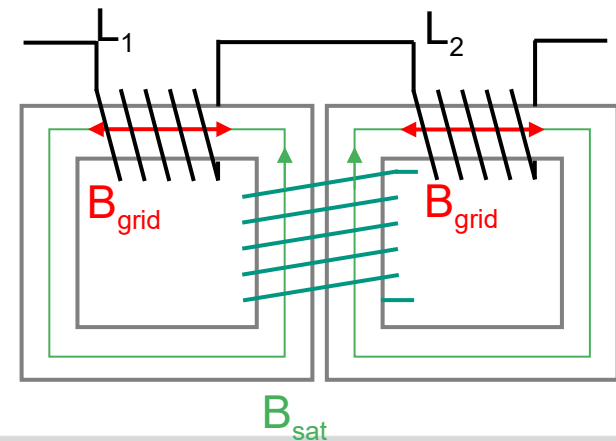
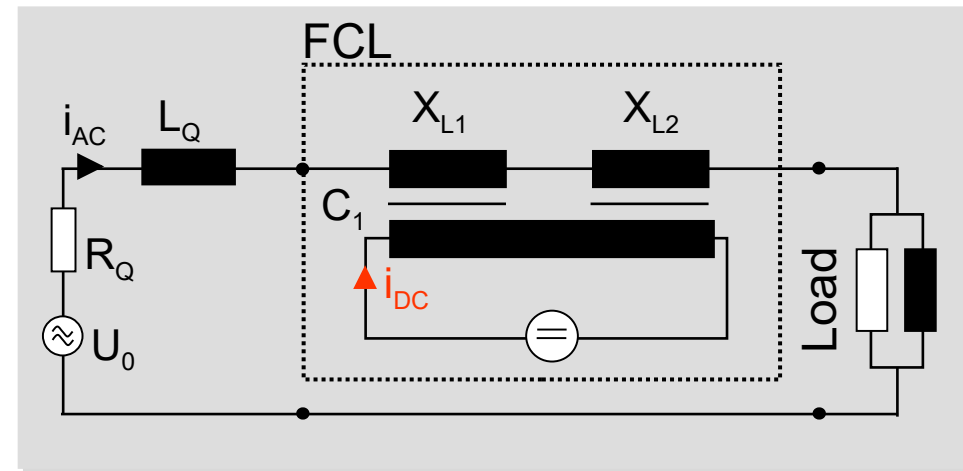
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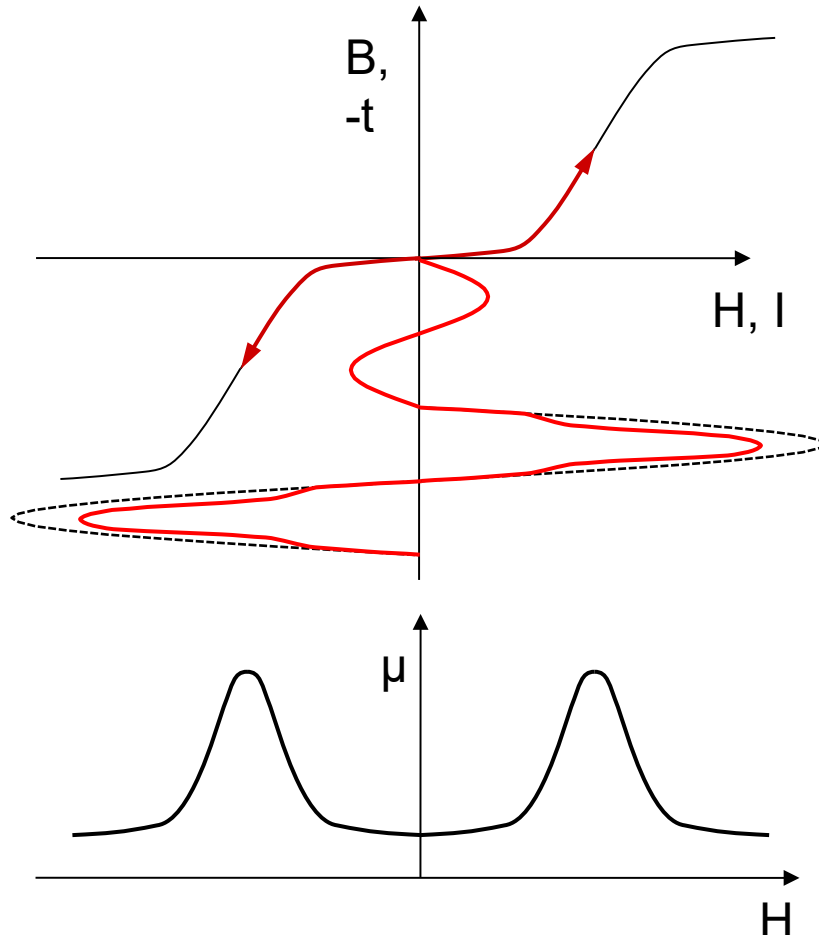
# Fault current limiter with Iron core and DC-premagnetisation



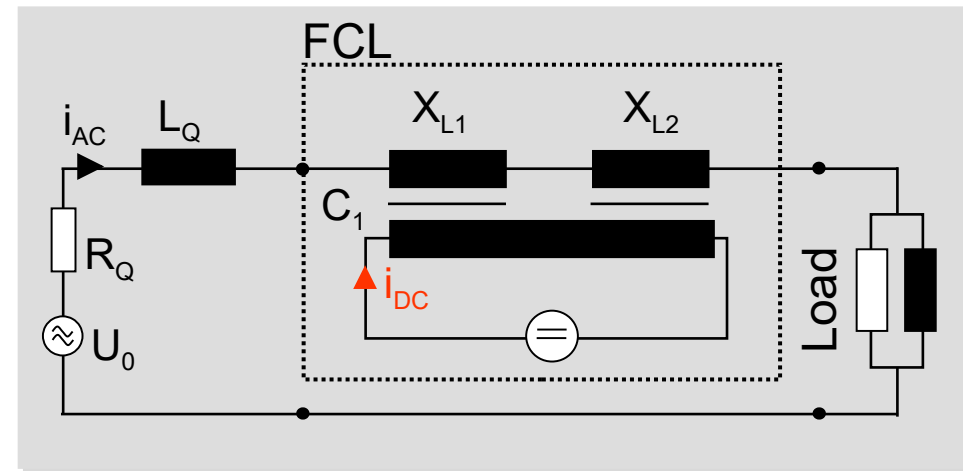
Equivalent circuit



# Fault current limiter with Iron core and DC-premagnetisation



## Equivalent circuit



## Properties

- + no quench of superconductor
- + immediate readiness for use
- + only DC current in superconductor
- + adjustable trigger current
- High volume and weight
- relatively high impedance

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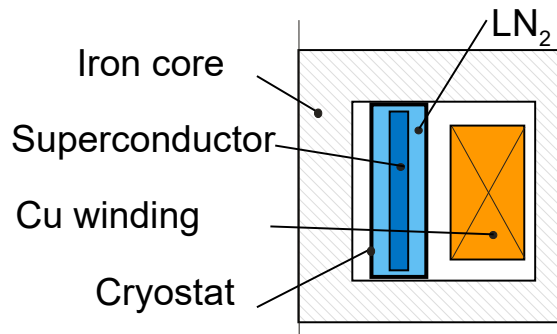
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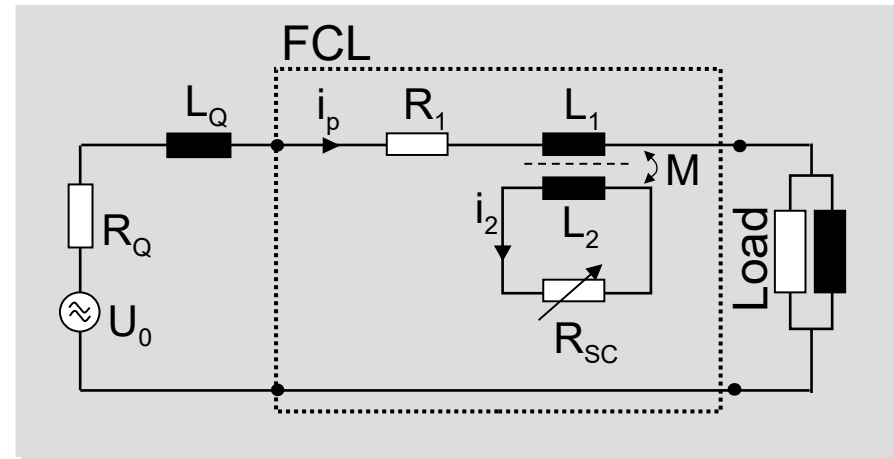


# Shielded iron core

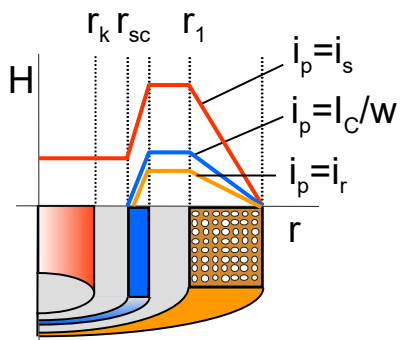
Sketch



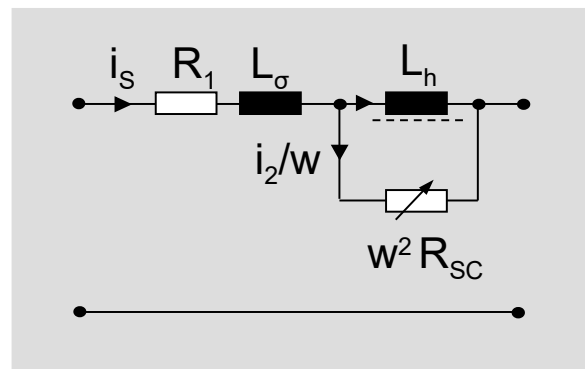
Equivalent circuit



Magnetic field



Equivalent circuit

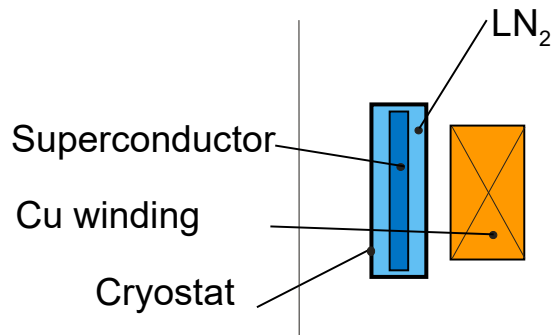


Properties

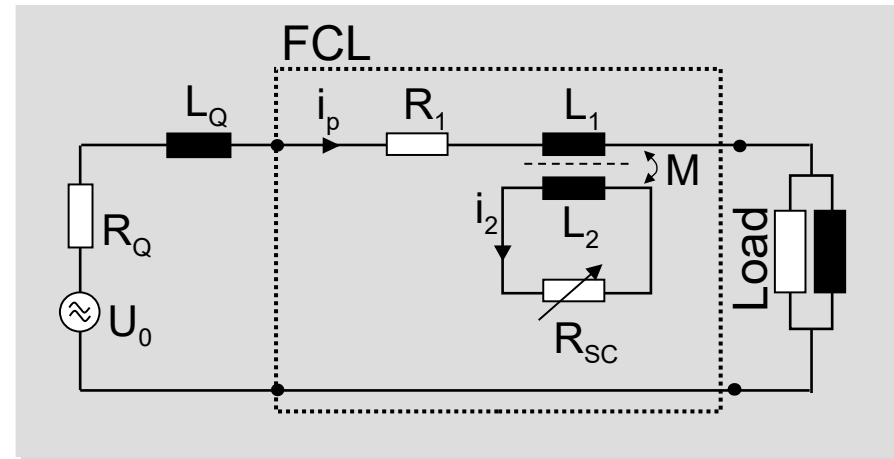
- + no current leads to cryogenic temperatures
- + intrinsically safe
- large volume
- high weight

# Smart Coil (KIT Patent)

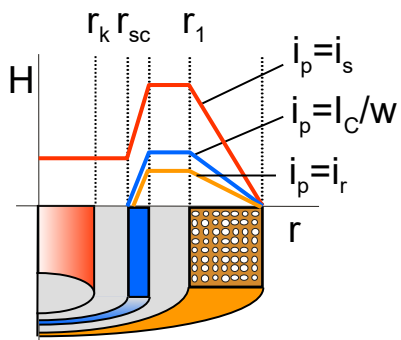
Sketch



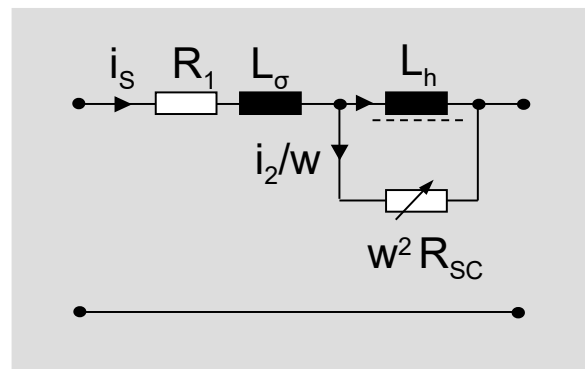
Equivalent circuit



Magnetic field



Equivalent circuit



Properties

- + no current leads to cryogenic temperatures
- + intrinsically safe
- large volume
- high weight

## Semiconductor

- Diode bridge circuit
- Semiconductor switch
- Series resonance link
- Series line compensation
- Fault current controller

## Superconductor

- Resistive FCL
- Diode bridge circuit with superconducting coil
- Premagnetized iron core
- Shielded iron core
- Flux lock type

## Normal conducting

- $I_s$ -limiter / CLiP
- Transformers / Chokes
- HV-Fuses
- Liquid metal
- Polymer PTC
- Arc circuit breaker

## Hybrid Switches

- Mech. Switch / Superconductor / Resistance
- Mech. Switch / Semiconductor / Resistance

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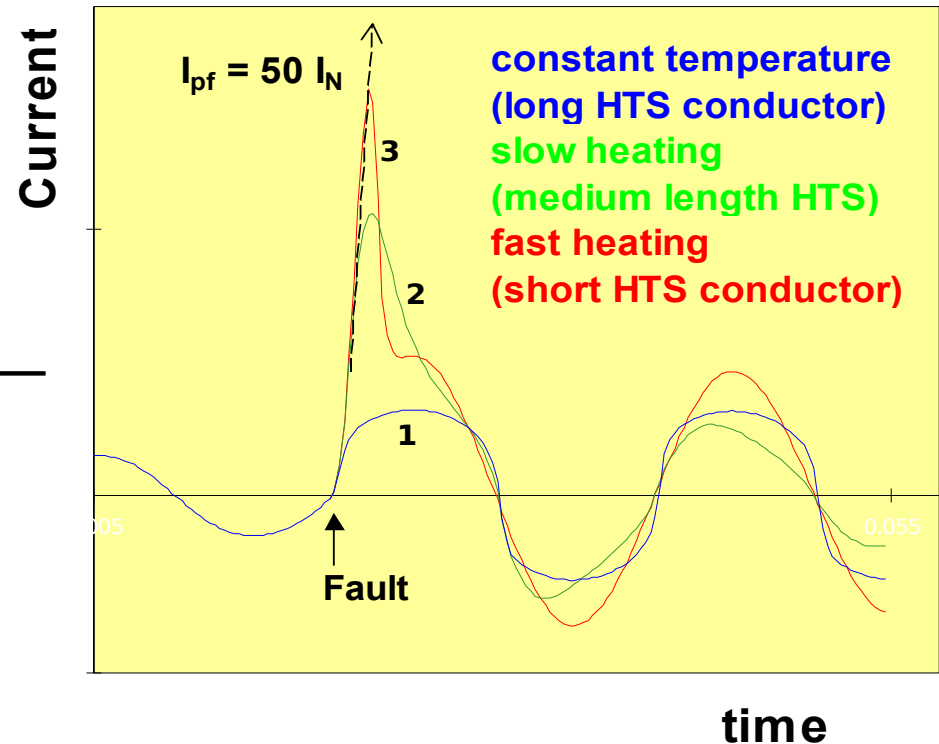
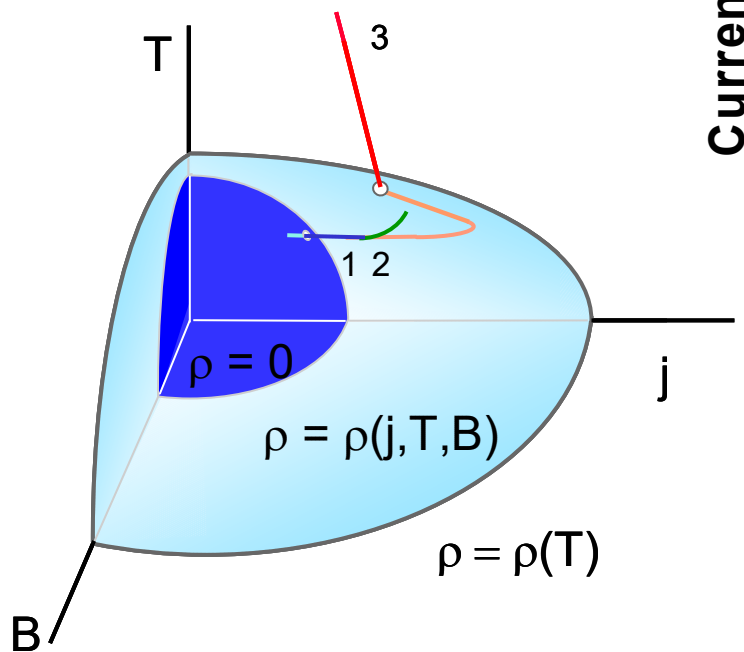
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# Basics of design

## Limiting behavior

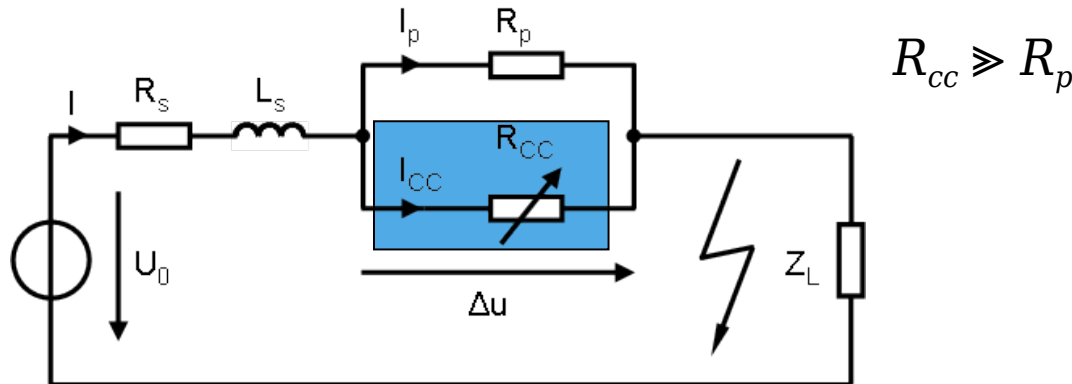
Influence of the conductor length (max. electric field)



Quelle: W. Paul, et. al, „Fault current limiters based on high temperature superconductors – different concepts, test results, simulations, applications“, Physica C, 354, (2001), p. 27-33

# Basics of Resistive Current Limiter Design with YBCO tapes

- 1-phase equivalent circuit for a symmetric 3-phase short-circuit



$$\textcircled{1} \quad i' = \frac{U_0 - R_{total}(T) \cdot i(t)}{L_s}$$

$$\textcircled{2} \quad i(t) = \frac{\hat{u} [R_{total} \cdot \sin(\omega \cdot t + \gamma) - L_s \cdot \omega \cdot \cos(\omega \cdot t + \gamma)]}{L_s^2 \cdot \omega^2 \cdot R_{total}^2} + C1 \cdot e^{-\frac{R_{total}}{L_s} \cdot t}$$

$$\textcircled{3} \quad i_{cc}(t) = i(t) \cdot \frac{R_p}{R_{CC}(T) + R_p}$$

$U_0$  = source voltage (V)

$i$  = current (A)

$\gamma$  = fault angle (rad)

$t$  = time (s)

$l$  = coated conductor length (m)

$\omega$  = angular frequency (rad)

$C1$  = constant of integration (A)

$L_s$  = system inductance (H)

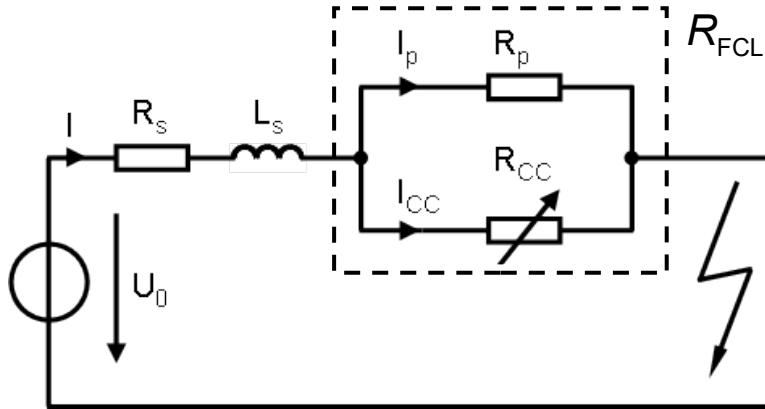
$R_s$  = system resistance ( $\Omega$ )

$R_p$  = resistance of the parallel branch ( $\Omega$ )

$R_{cc}$  = resistance of the coated conductor ( $\Omega$ )

# Basics of Resistive Current Limiter Design with YBCO tapes

## ■ Resistance limits of the current limiter



$$R_{FCL} = \frac{1}{\frac{1}{R_{cc}} + \frac{1}{R_p}}$$

$$= \frac{1}{\frac{w \cdot d_{cap}}{\rho_{cap}(T) \cdot l} + \frac{w \cdot d_{cap}}{\rho_{sub}(T) \cdot l} + \frac{1}{R_p}}$$

Temperature well below  $T_{max}$

$$R_{cc} > R_p \text{ and } \rho_{cap} < \rho_{sub}$$

$$R_{FCL, \min} \Rightarrow f(R_p, l, d_{cap})$$

Temperature near  $T_{max}$

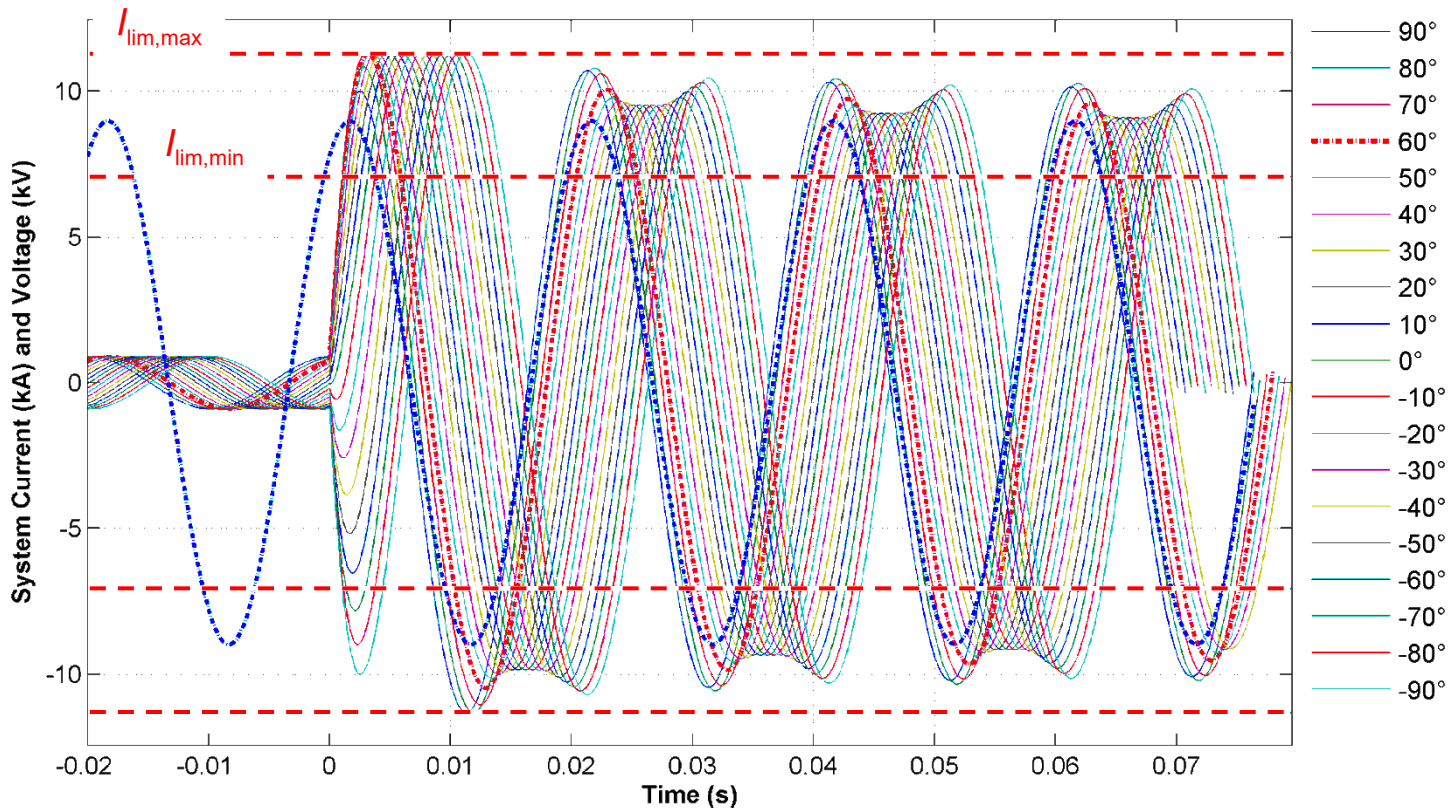
$$R_{cc} \gg R_p \text{ and } \rho_{cap} \approx \rho_{sub}$$

$$R_{FCL, \max} \Rightarrow f(R_p)$$



# Basics of Resistive Current Limiter Design with YBCO tapes

- The limited current  $I_{\text{lim}}$  must comply with the limits  $I_{\text{lim,min/max}}$  for the entire limitation period and for each switching angle



# Basics of Resistive Current Limiter Design with YBCO tapes

- Temperature limits of tapes

$$\Delta T = \Delta Q(T) \cdot C(T)$$

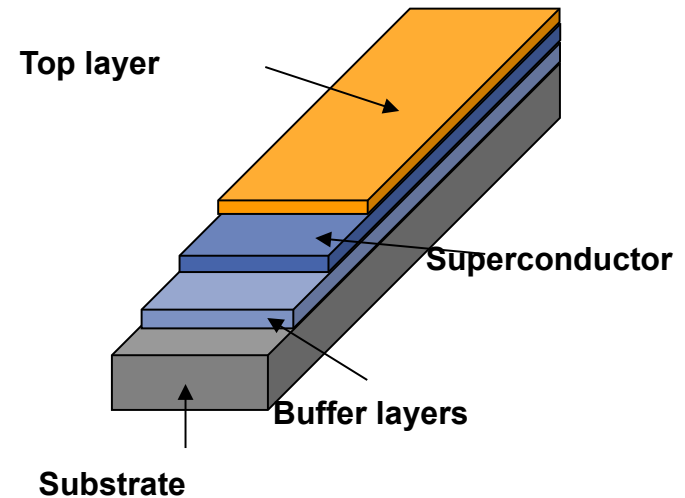
$$\Delta Q = P(T) \cdot \Delta t = \frac{\Delta u^2(T)}{R_{CC,p}(T)} \cdot \Delta t$$

$$\Delta T = \frac{U_0^2 \cdot \Delta t}{C \cdot R_{CC,p}(T)} \cdot \frac{R_{FCL}^2(T)}{[R_{FCL}(T) + Z_s]^2}$$

Assumption:  $Z_s \ll R_{FCL}$  and  $C_{cap} < C_{sub}$

$$\Delta T = \frac{U_0^2 \cdot \Delta t}{l \cdot w \cdot C^* \cdot R_{CC}(T)} = \frac{U_0^2 \cdot \Delta t}{l^2 \cdot C^*} \cdot \left( \frac{d_{cap}}{\rho_{cap}} + \frac{d_{sub}}{\rho_{sub}} \right)$$

$$T_{end} = T_{max} = const. \Rightarrow l \propto \sqrt{d_{cap} + \beta}$$



Design Parameter:

Tape length  $l$

Thickness of top layer  $d_{cap}$

Parallel resistance  $R_p$

# Basics of Resistive Current Limiter Design with YBCO tapes

1. Determination of the number of parallel tapes  $n_p$

$$n_p = \frac{I_{\max} \cdot \sqrt{2}}{I_c \cdot k} = \frac{1kA \cdot \sqrt{2}}{320A \cdot 0.9} = 5 \quad k = \frac{I_n}{I_{\max}} = \frac{900A}{1000A} = 0.9$$

2. Determination of minimum and maximum current limiter resistance  $R_{FCL,\min}$  and  $R_{FCL,\max}$  for  $I_{\lim,\min}$  and  $I_{\lim,\max}$

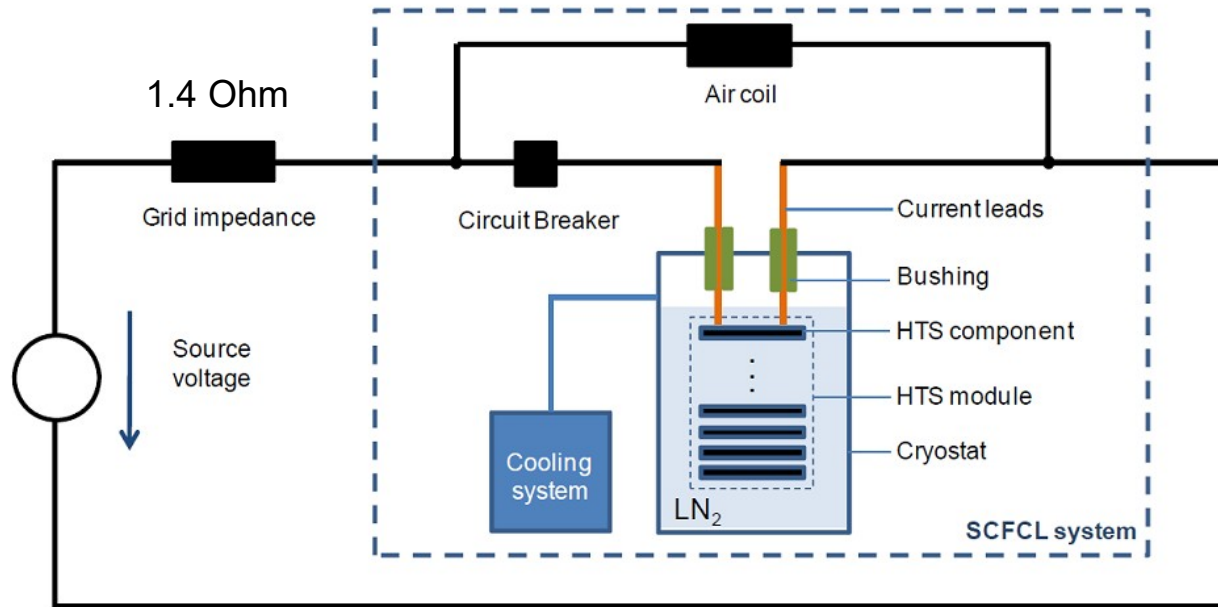
$$R_{FCL,\min} \Rightarrow f(R_p, l, d_{cap}) \quad R_{FCL,\max} \Rightarrow f(R_p)$$

3. Valid values of the design parameters in compliance with the temperature criterion  $T \leq T_{\max}$  during limiting period

$$T_{end} = T_{\max} \Rightarrow l \propto \sqrt{d_{cap} + \beta}$$

# Exercise - Superconducting fault current limiters

## How to calculate the total heat input?



Limitation time	120 ms
Max. short-circuit current cont. (RMS)	4 kA

# Superconducting fault current limiters

## How much superconducting wire is needed?

How many tapes in parallel?

$$n_p \geq \frac{\sqrt{2}I_r}{I_c} = \frac{1.414 \cdot 1005A}{275A} = 5.16$$

Assumption 2011 for 10mm wide YBCO tape at 77K, sf

What is the total tape length?

1) What is the total voltage along the tape during limitation?

$$U_{\text{lim,RMS}} = \frac{24kV}{\sqrt{3}} - 4kA \cdot 1.4\Omega = 8.25kV$$

2) Do not overheat the tape during limitation?

For a electrical field of 0,43 V/cm the temperature during limitation time of 120 ms can be kept below 360 K.

$$l_{SC} = 190m \cdot 6 \cdot 3 = 3420m$$

# Exercise - Superconducting fault current limiters

## How to calculate the total heat input?

**A**

Straight line

**B**

Bifilar straight

**C**

Monofilar coil

**D**

Bifilar coil

# Superconducting fault current limiters

## How to calculate the heat input?

### Current lead heat input?

45 W/kA for uncooled and optimized copper current lead from 300 K to 77 K

$45 \text{ W/kA} * 1 \text{ kA} * 6 = 270 \text{ W}$  at nominal current



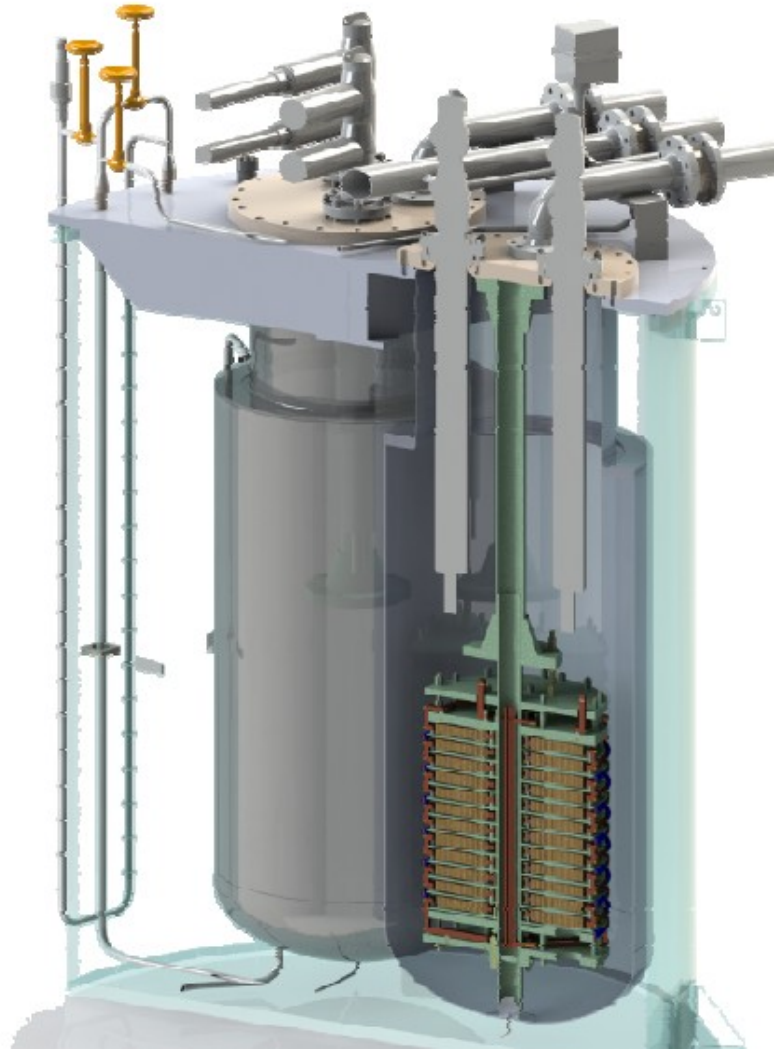
# Superconducting fault current limiters

## How to calculate the heat input?

Loss of the cryostat?

$$P=120 \text{ W}$$

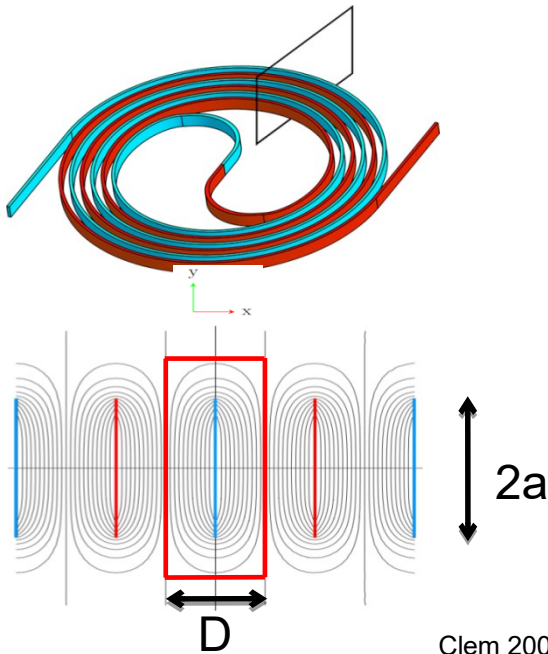
Three LN2 vessels in one vacuum vessel.



# Superconducting fault current limiters

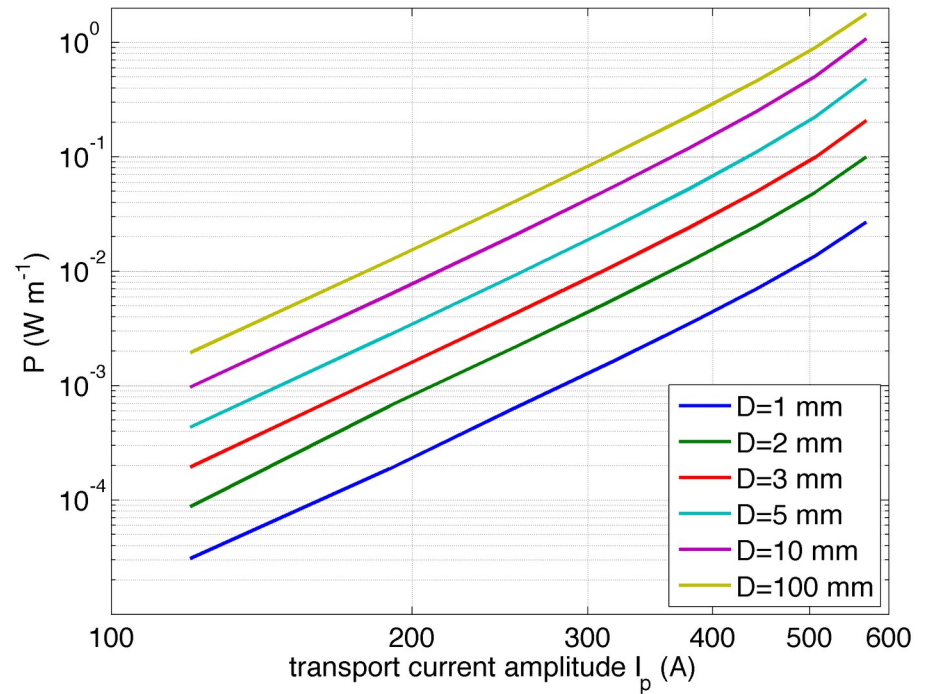
## How to calculate the heat input?

### AC loss of the superconductor?



Clem 1988 PRB **77** 134506

bifilar coil, tape twin  $I_c = 600$  A



$$P = f \mu_0 I_c^2 \left[ \frac{2}{\pi a^2} \int_c^a (a-x) \tanh^{-1} \sqrt{\frac{\sinh^2 \frac{\pi x}{D} - \sinh^2 \frac{\pi c}{D}}{\sinh^2 \frac{\pi a}{D} - \sinh^2 \frac{\pi c}{D}}} dx + \frac{d}{12a} \left\{ 1 - \frac{c}{a} + \frac{8}{\pi^3 a} \int_0^c \left[ \tan^{-1} \sqrt{\frac{\sinh^2 \frac{\pi a}{D} - \sinh^2 \frac{\pi c}{D}}{\sinh^2 \frac{\pi c}{D} - \sinh^2 \frac{\pi x}{D}}} \right] dx \right\} \right]$$

# Superconducting fault current limiters

## How to calculate the heat input?

### Summary of heat input



Loss contribution	Loss at 0.1 $I_c$	Loss at 0.5 $I_c$	Loss at 1 $I_c$
Max. superconductor AC loss <sup>1)</sup>	< 1 W	~ 10 W	150 W
Max. current lead loss <sup>2)</sup>	180 W	~ 220 W	270 W
Cryostat loss <sup>3)</sup>	120 W	120 W	120 W
Max. additional loss <sup>4)</sup>	1 W	15 W	60 W
Max. total loss at 77 K	~ 300 W	~ 365 W	600 W
Max. electric power at RT <sup>5)</sup>	~ 6990 W	8504 W	13980 W

1) According to AC Loss report [2.1.1]  $I_c=300$  A,  $L=3.4$  km

2) Specific current lead loss 45 W/kA [2.6.4]

3) According to Cryostat Design [2.4.1]

4) HTS-Copper- $0.5\mu\Omega \cdot 12 \cdot 2/3 = 4\mu\Omega$ , Copper connections- $2\mu\Omega \cdot 12 \cdot 2/3 = 16\mu\Omega$

5) GM Cryocooler efficiency (GM600) 1/23.3

# **Superconducting Fault Current Limiter**

## **1. Motivation**

## **2. Different types of fault current limiter**

### 2.1 Resistive fault current limiter

### 2.2 Fault current limiter with Iron core and DC-premagnetisation

### 2.3 Other

## **3. Basics of design**

## **4. Applications**

### 4.1 Overview

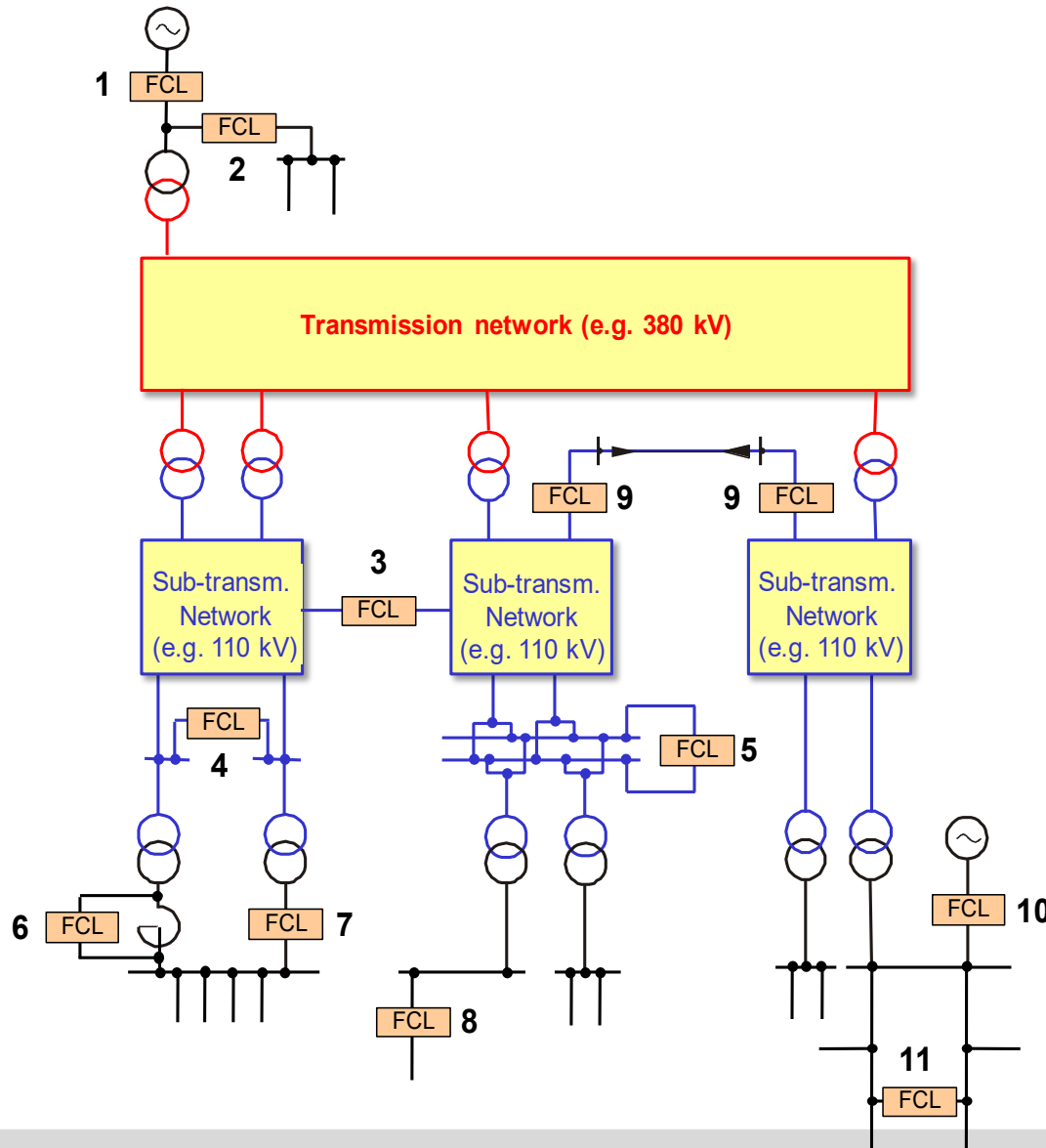
### 4.2 Application in medium voltage level

### 4.3 Application in high voltage level

## **5. History**

## **6. State of the Art and application examples**

# Applications

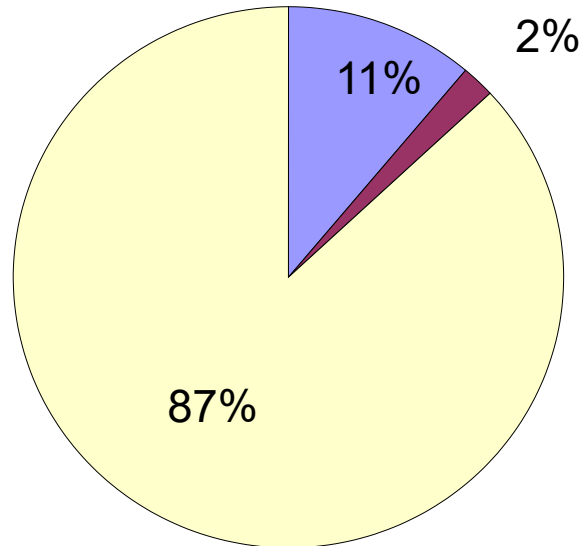


- 1 Generator feed-in
- 2 power plant own demand
- 3 Coupling of sub networks
- 4,5 Busbar coupling
- 6 Parallel to chokes
- 7 Transformer feed
- 8 Busbar feed
- 9 Combination with other SC-components
- 10 Coupling of local generators
- 11 Connecting of ring lines

Quelle  
Noe, M.; Oswald, B.R., "Technical and economical benefits of superconducting fault current limiters in power systems", IEEE Trans. Appl. Supercon. Vol. 9/2, June 1999, pp. 1347 –1350

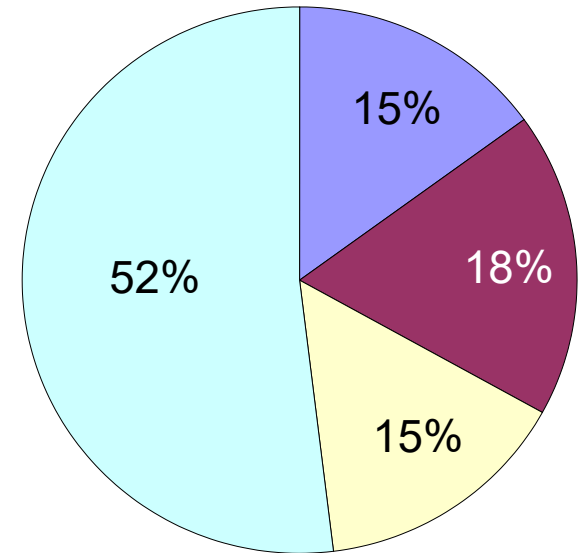
# Applications

## Which voltage level?



to 36 kV
  to 145 kV
  over 145 kV

## What place of operation?



Feed  
 Transformer feed  
 Generator feed  
 Busbar coupling

Quelle:  
 Fault Current Limiters  
 Report on the Activities of CIGRE WG 13.10  
 by CIGRE Working Group 13.10 (\*), CIGRE Session 2004, Paris

# Superconducting Fault Current Limiter

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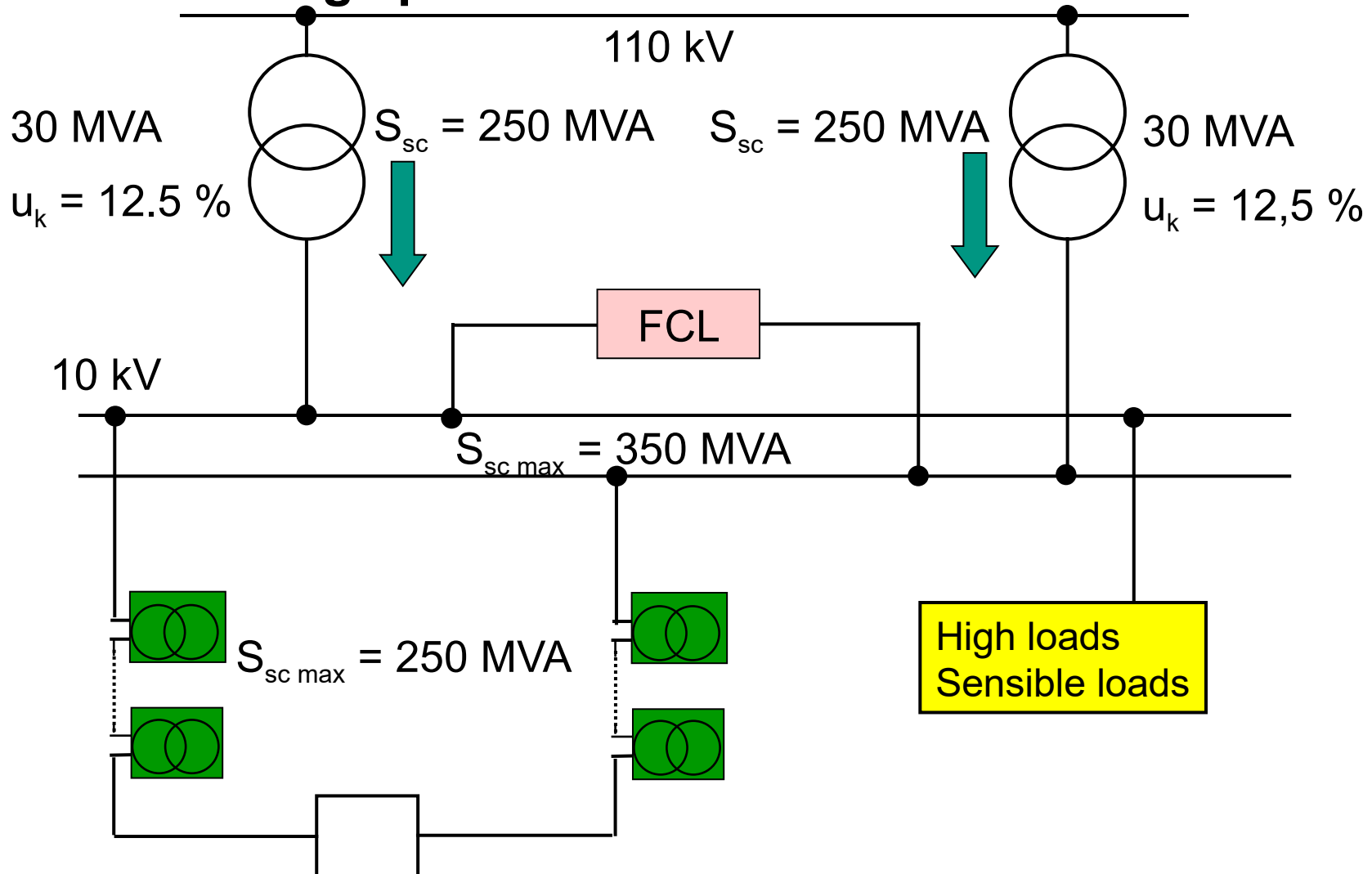
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### 4.3 Application in high voltage level

## 5. History

## 6. State of the Art and application examples

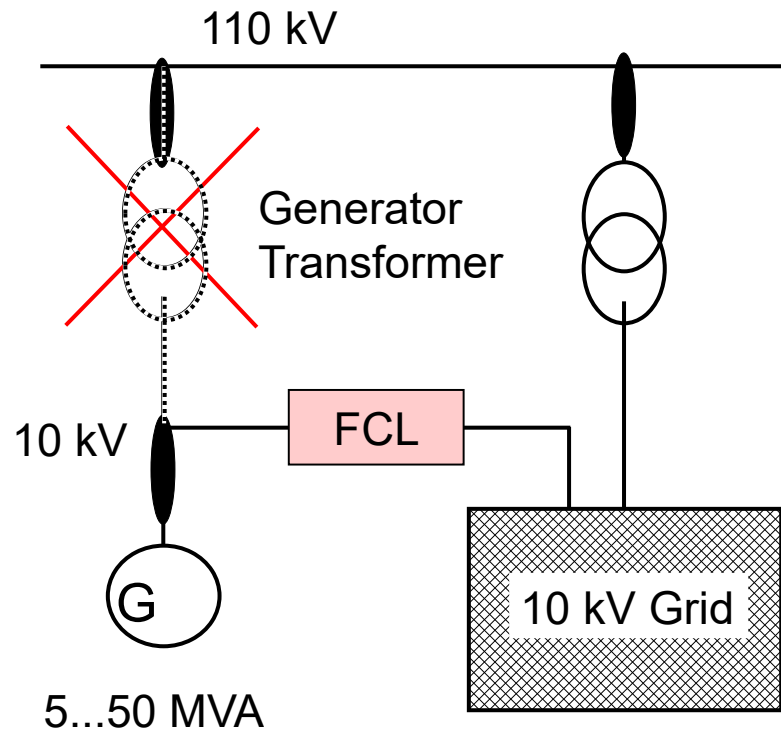
# Fault current limiter in Busbar coupling in medium voltage plants



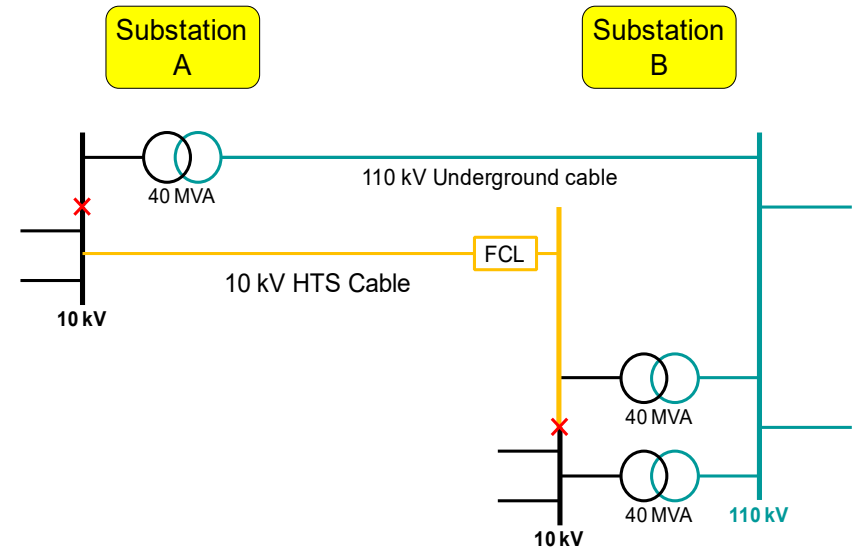
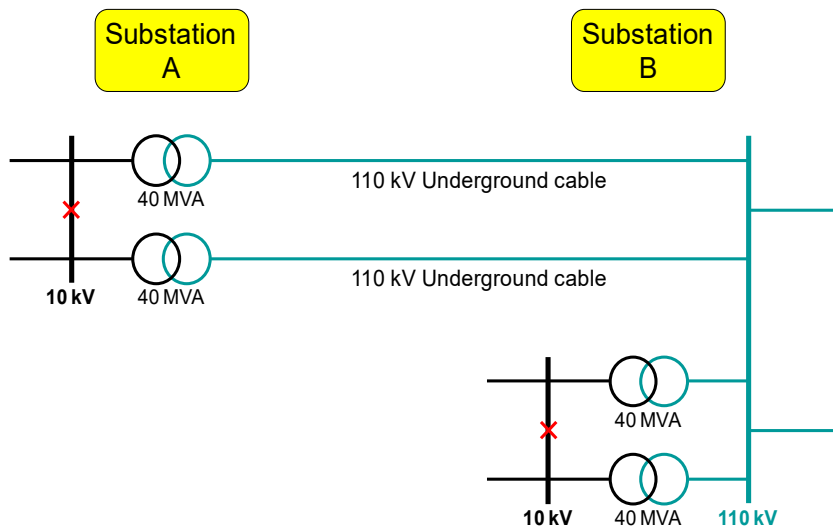




# Coupling of decentralized feed-in



# FCL with superconducting cable



# Superconducting Fault Current Limiter

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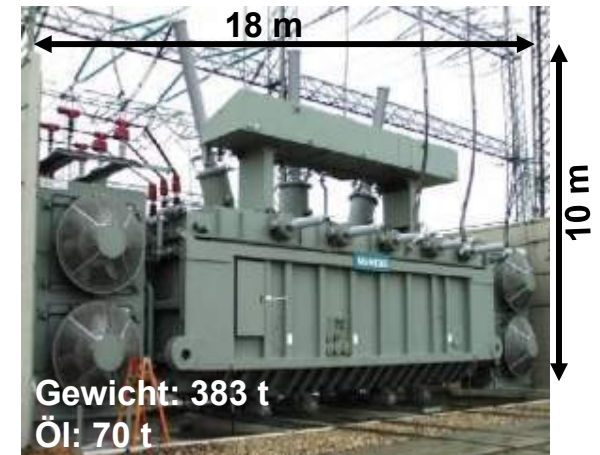
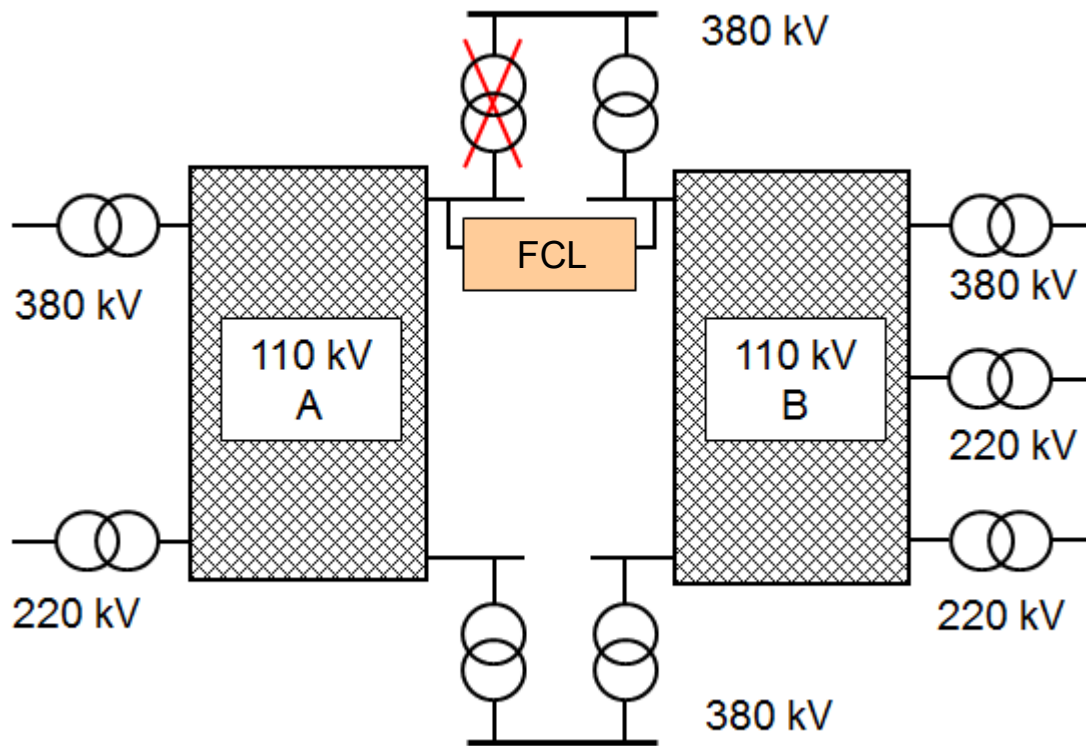
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# Coupling of high voltage networks (e.g. RWE)



Für Details: C. Neumann, SCENET Workshop on Superconducting Fault Current Limiters, Siegen, Germany, June 28-29 2004

# System advantages of superconducting fault current limiter

## Superconductivity enables:

- Novel current limiting by non-linear current-voltage characteristic curve

## Advantage of superconducting fault current limiter

- Operation
  - Negligible impedance in normal operation
  - Fast and effective current limiting in the first rise
  - Automatic recovery
  - Intrinsically safe
  - Applicable in high voltage
- Environmentally friendly

There is currently no conventional measure for limiting short-circuit currents with these characteristics

## Economical advantages

- Delaying grid expansion or renewal investments
  - e.g. when adding new power plants by adhering to the permissible short-circuit capacity
  - e.g. When feeding in renewable energies by keeping within the voltage band via coupling of MV busbars
- Reduced dimensioning of equipment, systems and power supply units
  - e.g. in the power plant own barf
- Replacement or elimination of equipment
  - e.g. omission of redundant feeders due to partial grid coupling
- Increase in availability and reliability
  - e.g. through coupling of subnetworks
- Lower losses
  - e.g. through equal load sharing of transformers connected in parallel

Superconducting current limiters can achieve savings of several 100 k€ in the medium voltage level and several million € in the high voltage level

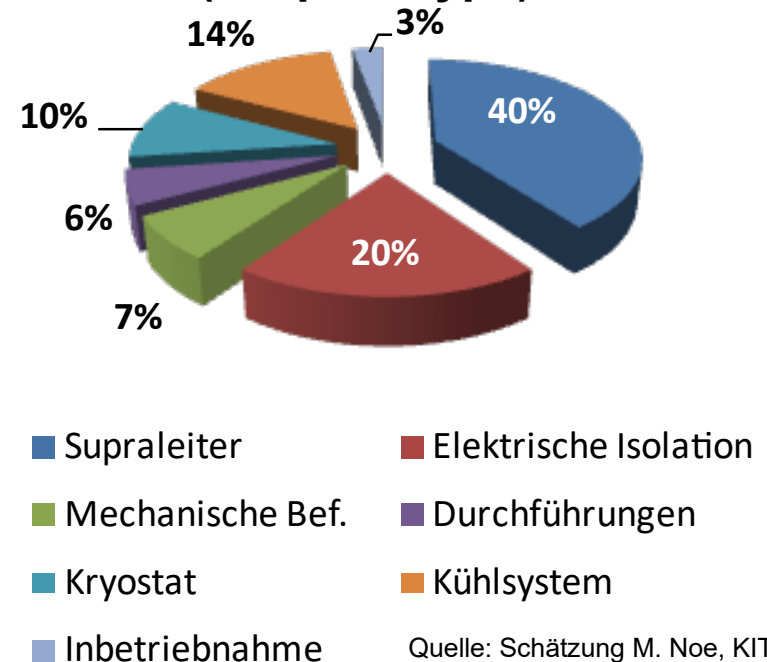
# Superconducting fault current limiter

When are superconducting current limiters economical?

## Main cost components

- Superconductor
- Insulation
- Mechanical components
- Feedthroughs
- Cryostat
- Cooling system
- Commissioning
- Man hours
- Overhead and profit

## Investment cost shares for 40 MVA fault current limiter (1st prototype)





# Superconducting Fault Current Limiter

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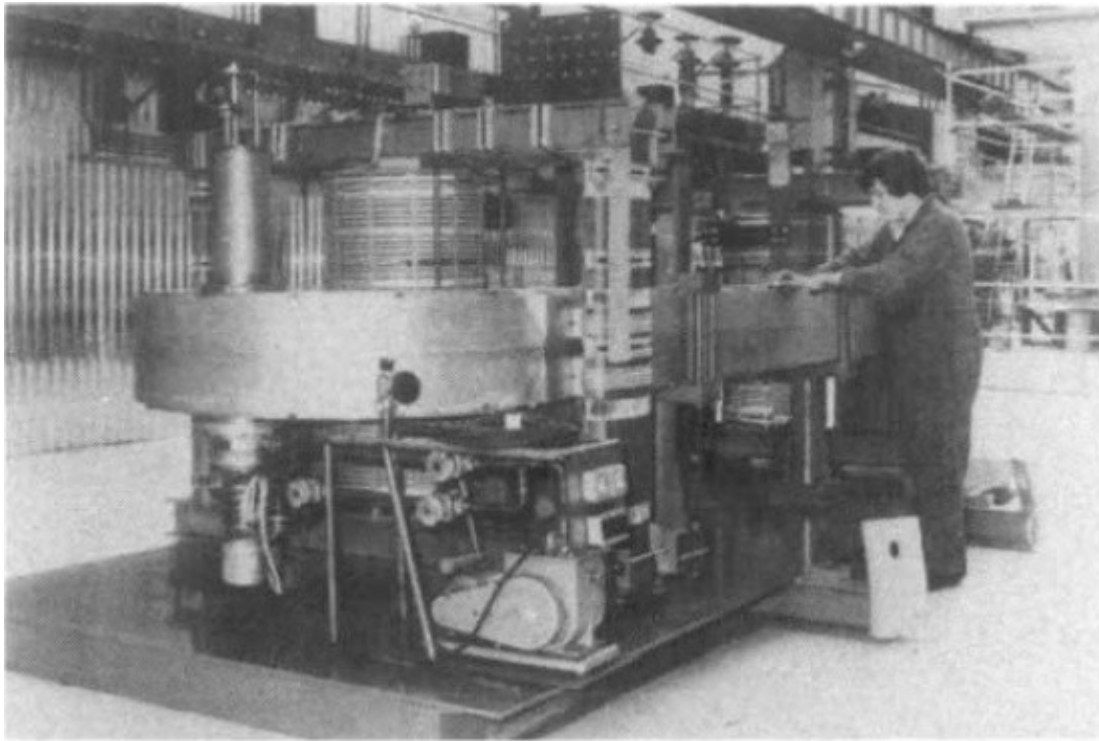
### 4.3 Application in high voltage level

## 5. History

## 6. State of the Art and application examples

# One of the first large superconducting fault current limiters

DC biased iron core type



Voltage      3 kV

Frequency    50 Hz

Normal current     $556 A_{RMS}$

Fault current

for fault at  $V_{peak}$   $2900 A_{peak}$

for fault at  $V_{zero}$   $14750 A_{peak}$

Normal voltage drop 4.4 %

B.P. Raju, T.C. Bartram; Fault current limiter with superconducting DC Bias,  
IEEE Proc. Vol. 129, No. 4, July 1982, pp.166

# First field test of a resistive superconducting fault current limiter

## BMBF Project CURL10



Voltage 10 kV  
Frequency 50 Hz  
Normal current  $600 A_{eff}$   
Fault duration 60 ms  
Max. lim. current 8,75 kA  
Temperature 66 K  
Superconductor Bi 2212  
Massive  
☺ Only one 1-phase short-circuit during operation



Source: R. Kreutz, J. Bock, F. Breuer, K.-P. Juengst, M. Kleimaier, H.-U. Klein, D. Krischel, M. Noe, R. Steingass, and K.-H. Weck, System Technology and Test of CURL 10, a 10 kV, 10 MVA Resistive High-Tc Superconducting Fault Current Limiter, IEEE Trans. On Applied Superconductivity, Vol. 15, No. 2, June 2005

# Resistive FCL (Nexans SuperConductors)

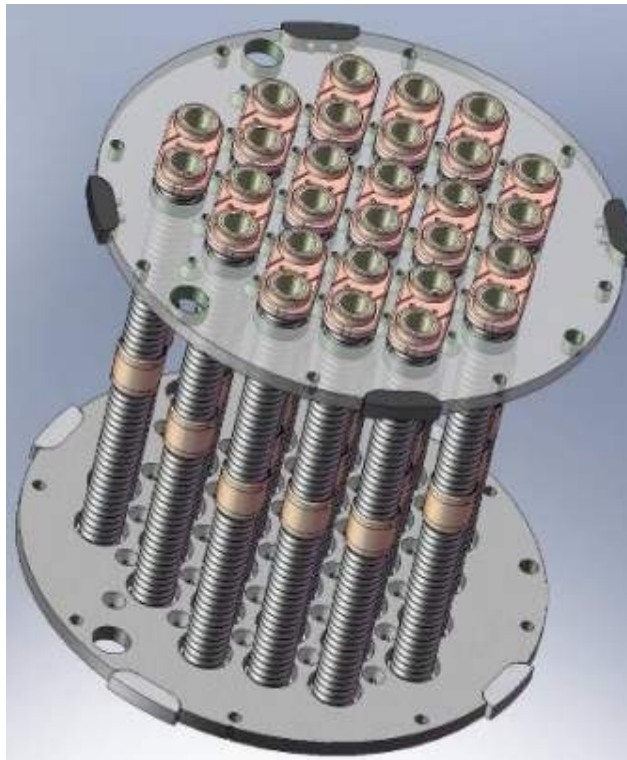
In 2009 two grid installations in Europe

Dual component  
Bi 2212 bulk



Source:  
Nexans SuperConductors

Module



Source:  
Nexans SuperConductors

Application for one phase



Source:  
Nexans SuperConductors





# Resistive FCL (Nexans SuperConductors)

In 2009 two grid installations in Europe

**12 kV, 800 A installed resistive FCL in the captive grid of a Vattenfall power plant near Cottbus, Germany**



Source: Nexans SuperConductors

**Rated voltage 12 kV**

**Rated current 800 A**

**Short-term overcurrent  
4,1 kA (50 ms)**

**Max. const. current 1,8 kA (15 s)**

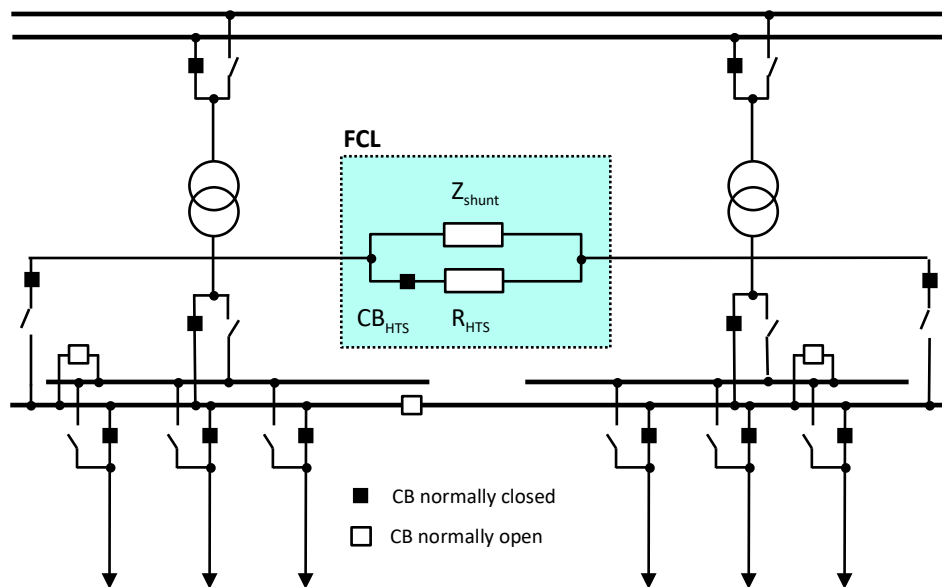
**Limiting time 120 ms**

**Limiting current < 27 kA**

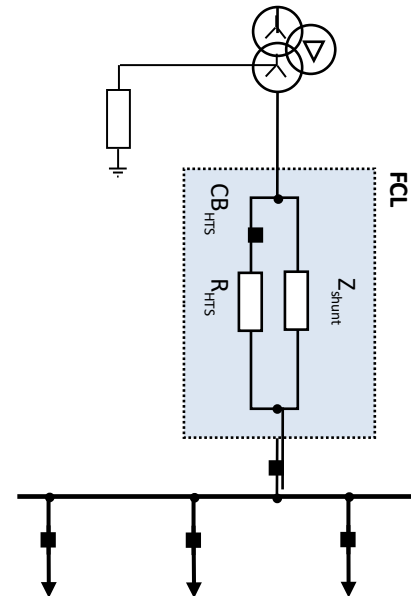
# EU Project Eccoflow (2010-2014)

Objective: Development and field test of a resistive FCL with YBCO

Busbar coupling



Transformer feed-in



## Unique (1005A,24kV):

- One design for two different applications
- Two field tests
- 5 energy supply companies as partner
- Design as permanent installation

# EU Project Eccoflow (2010-2014)

## Specification

	ENDESA	VSE	ECCOFLOW
Rated voltage	16.5 kV	24 kV	<b>24 kV</b>
Rated current	1000 A	1005 A	<b>1005 A</b>
max. short-circuit current(peak)	22 kA	26 kA	<b>26 kA</b>
max. limited current (peak)	10.8 kA	17 kA	<b>10.8 kA</b>
Fault duration	1 s	120 ms	<b>1 s</b>
HTS Limiting duration	80 ms	80 ms	<b>80 ms</b>
Recovery time	< 30 s	< 30 s	<b>&lt; 30 s</b>
AC Voltage	50 kV	50 kV	<b>50 kV</b>
Lightning surge voltage	125 kV	125 kV	<b>125 kV</b>

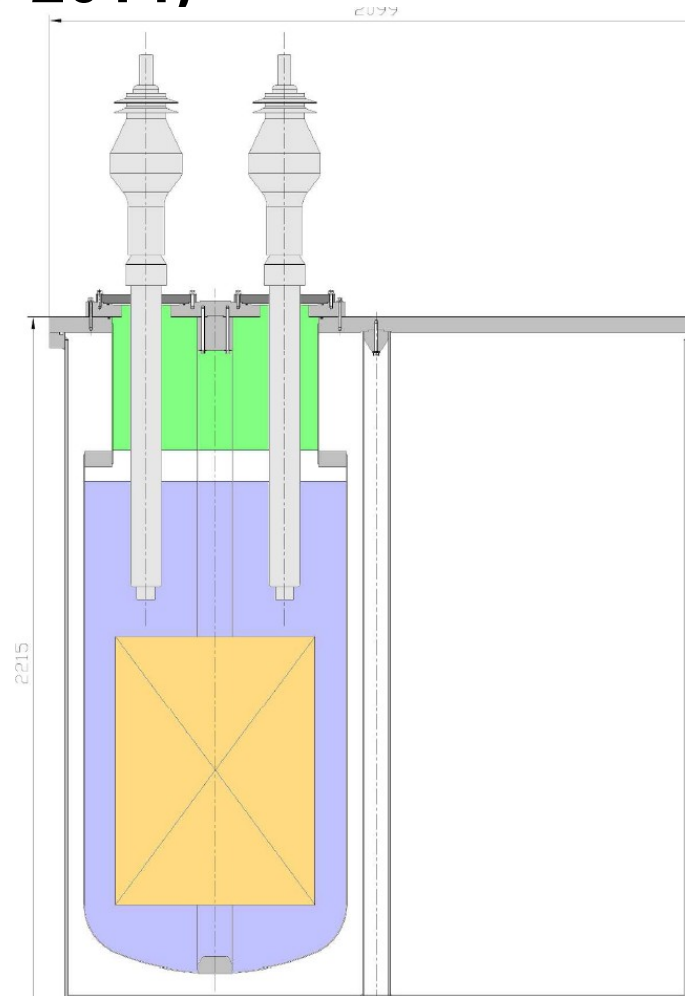
Source: Eccoflow Detailed Design Report, 2011



# EU Project Eccoflow (2010-2014)

## HTS Limiter arrangement

- 12 components per phase in series
- 3 LN<sub>2</sub> vessels, only 1 vacuum vessel
- About 100 W thermal losses
- Liquid nitrogen at 77 K, 2 G-M cryocoolers
- Compact design, close to series production



Source: J. Schramm et. al. „Design and Production of the ECCOFLOW resistive Superconducting Fault Current Limiter“, ASC Conference 2012, Portland USA





# „ASSiST“ – SFCL for public 10 kV grid of Stadtwerke Augsburg, Bavaria, Germany

SIEMENS

SFCL based Solution (SFCL+switchgear+control+DAQ) successfully installed and inaugurated in



## Details

- Collaboration of Siemens EM, CT & Stadtwerke Augsburg
- Integration of MTU's extended testing facility of **combined heat and power unit** requires reduction of short-circuit current
- Combination of superconducting 15 MVA SFCL with ultrafast breaker and parallel series reactor
- Closed cooling system (cold heads included) – no blow-off during limitation
- Reduction of losses compared to conventional solution
- Increased system stability, no voltage drop
- Large area breaker up-grade dispensable
- Timeline:
  - Apr. 15, 2014: project start
  - Mar. 15, 2016: official inauguration
  - till Jan. 15, 2017: data acquisition & monitoring (to Siemens Erlangen)
  - Continued operation planned after project end

gefördert von  
Bayerisches Staatsministerium für  
Wirtschaft und Medien, Energie und Technologie



# SuperOx(2019)

## World's first 220 kV high-voltage current limiter successfully used in field test

Voltage 220 kV

Current 1200 A

Max. limited current 7 kA

Fault duration ?? ms

25.2 km, 12mm wide YBCO tape



Picture and information Superox

# Projects superconducting fault current limiter

## Resistive FCL

Lead Company	Country	Year	Data	Superconductor
ACCEL/NexansSC	Germany	2004	12 kV, 600 A	Bi 2212 bulk
Toshiba	Japan	2008	6.6 kV, 72 A	YBCO tape
Nexans SC	Germany	2009	12 kV, 100 A	Bi 2212 bulk
Nexans SC	Germany	2009	12 kV, 800 A	Bi 2212 bulk
ERSE	Italy	2011	9 kV, 250 A	Bi 2223 tape
ERSE	Italy	2012	9 kV, 1 kA	YBCO tape
KEPRI	Korea	2011	22.9 kV, 3 kA	YBCO tape
Nexans SC	Germany	2011	12 kV, 800 A	YBCO tape
AMSC / Siemens	USA / Germany	2012	115 kV, 1.2 kA	YBCO tape
Nexans SC	Germany	2013	10 kV, 2.4 kA	YBCO tape
Nexans SC	UK	2015	12 kV, 1.6 kA	YBCO tape
Siemens	Germany	2016	12 kV, 815 A	YBCO tape
Superox	Russia	2019	220 kV, 1.2 kA	YBCO tape
LS Industrial Systems	Korea	2020	25.8 kV, 2 kA	YBCO tape
China Southern Pow. Gr.	China	2023	160 kV, 2 kA	YBCO tape

# Learning objectives

Being able to explain the operating principles of the most important current limiter types.

Being able to select and justify a preferred current limiter type for given application examples.

Understand and be able to explain various possible applications

Being able to classify the state of development of superconducting current limiters and describe important milestones.